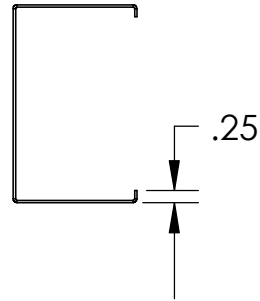
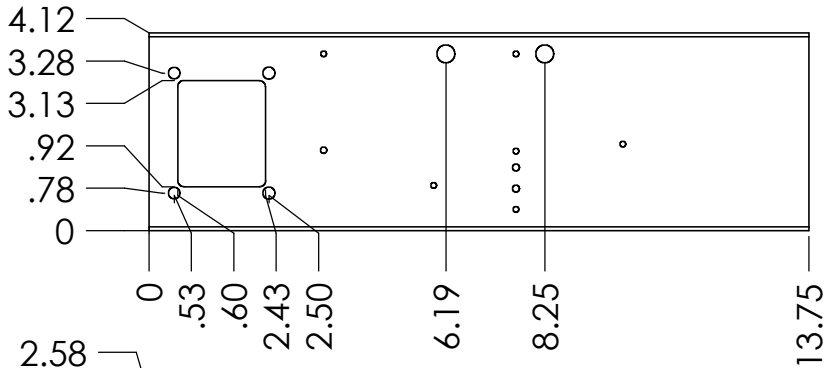
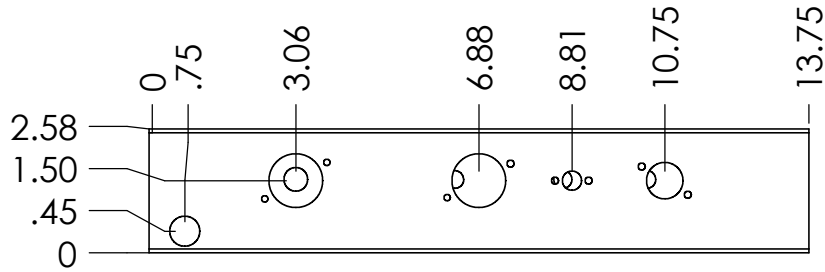
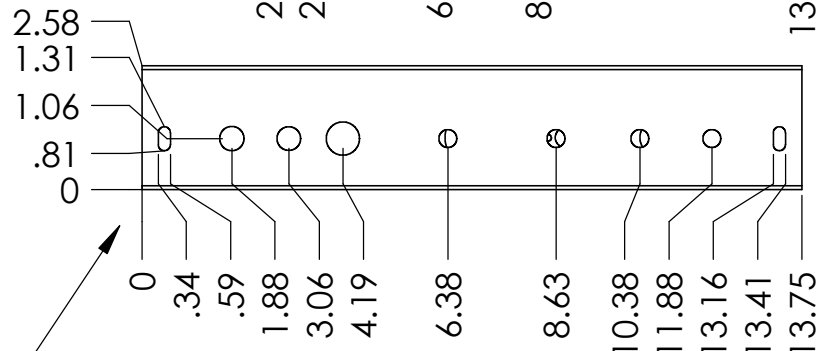
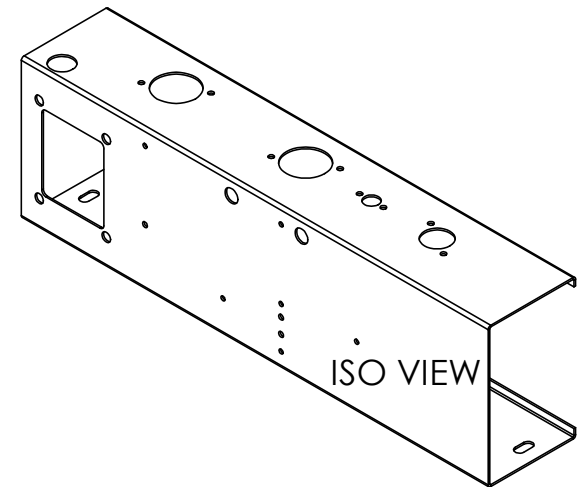


REVISIONS		DATE	APPROVED
ZONE	REV.	DESCRIPTION	
	B	CHANGED HOLE TO .688	1-13-06



THIS UNIT TO BE ASSEMBLED WITH TWO 5F2EC END CAPS SPOT WELDED AND ENDCAP FLANGES POINTING INWARD ON CHASSIS.



THIS FACE ON THE ASSEMBLED CHASSIS IS TO BE POLISHED TO A MIRROR FINISH BEFORE ASSEMBLY IS CHROME PLATED. FACE IS TO BE FREE OF SCRATCHES, SPOTTING, AND MISSOUTS.

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	GA	1-13-06
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: ±1 BEND ±.030	MFG APPR.		
		TWO PLACE DECIMAL ±.015	Q.A.		
		THREE PLACE DECIMAL ±.010	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		18 GA CRS			
		FINISH			
		CHROME			
NEXT ASSY	USED ON				
APPLICATION	DO NOT SCALE DRAWING				

WeberVST		
TITLE:		
5F2 CHASSIS		
SIZE	DWG. NO.	REV
A	5F2CH-REVB	B
SCALE: 1:4	WEIGHT:	SHEET 1 OF 1