

Zenith Radio Corp.

Model: [H723Z](#)

Chassis:

Year: [Pre 1952](#)

Power:

Circuit:

IF:

Tubes:

Bands:

Resources

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Ch. 7H04Z

zero reading. A center zero indicating meter is recommended for this adjustment, but is not absolutely necessary. Reversing the leads of a non-zero center meter, or observing closely when the meter starts to go to the left (negative) of zero will give the same results.

Alignment of this chassis will, in most cases, be unnecessary unless an IF or RF transformer is replaced or the adjustments have been tampered with.

Note: If a 12AT7 is replaced with a 12AU7 or vice versa, the RF portion of this receiver must be realigned.

Correct alignment can only be made if the following procedure is followed:

A vacuum tube voltmeter with isolation resistor of 2,000,000 ohms in series with the hot lead will serve for FM adjustments. This lead should be shielded.

An AC output meter connected across the primary or secondary of the output transformer will be satisfactory for all AM adjustments.

The signal generator output should be kept just high enough to get an indication on the meter.

(a) Vacuum Tube Voltmeter Lug 7 on discriminator transformer to chassis (half discriminator load).

(b) Vacuum Tube Voltmeter Lug 5 on discriminator transformer to chassis (full discriminator load).

(c) Vacuum Tube Voltmeter from Limiter Grid to Chassis.

(d) Loosen Slugs by applying a hot iron to the cement.

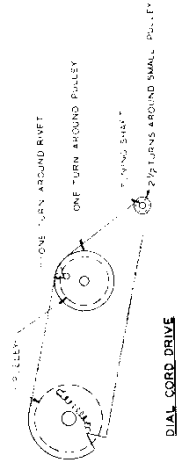
The 7H04Z chassis incorporates a superheterodyne circuit with two stages of IF, on the FM Band, and two stages on the AM Band. There is one stage of RF amplification on the FM Band.

When adjustments are made on the 7H04Z or any AC-DC chassis, a line isolation transformer (110-V input to 110-V output) is recommended in order to avoid a "hot" chassis. If an isolation transformer is not available, check the AC voltage between chassis and bench ground, and if there is any indication of voltage, reverse the plug before handling the set.

The IF transformers and the discriminator transformer are the new permeability tuned type. The advantage of an IF transformer of this type is its extreme stability under various humidity and temperature conditions. The upper coil is the secondary and the lower the primary. When adjusting these IF and discriminator transformers, tuning wrench 68-19 can be inserted into the top slug, rotated until maximum output is obtained and then dropped down to the lower slug and the same operation repeated. The tuning wrench is so designed that turning one slug does not affect the adjustment of the others.

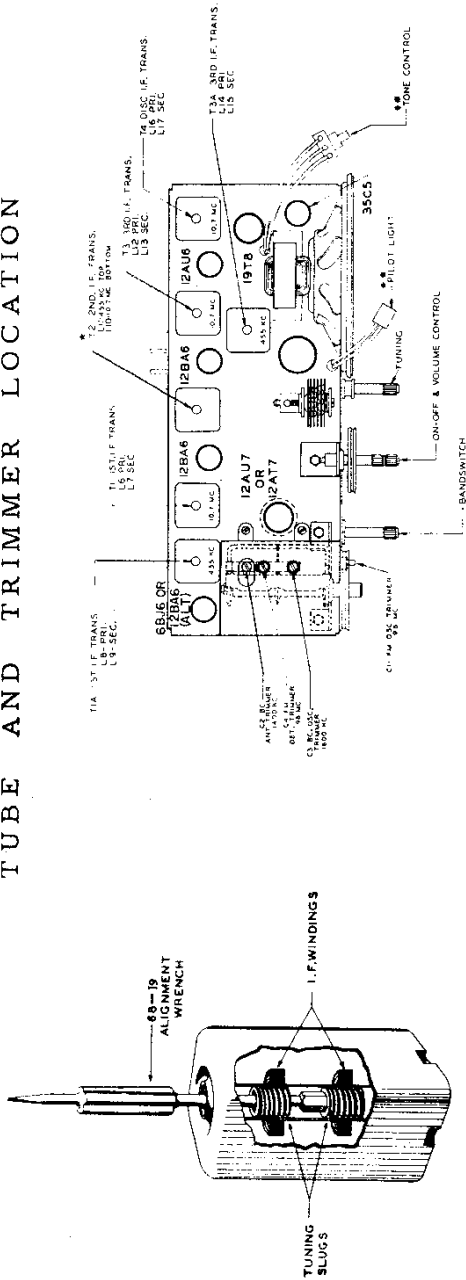
FM IF Alignment: Because of the wide band pass, it is desirable to use a FM signal generator and a cathode ray oscilloscope when aligning the FM IF channel. The instruction book for the Zenith Model 800 Signal Generator (Form Z8001) covers complete FM alignment procedure. If visual alignment equipment is unavailable, reasonably accurate alignment can be made by following the procedure outlined in this service note.

FM Discriminator Alignment: When the secondary of the discriminator is aligned (operation 5) use sufficient signal input to get a good positive and negative indication before setting the slug for



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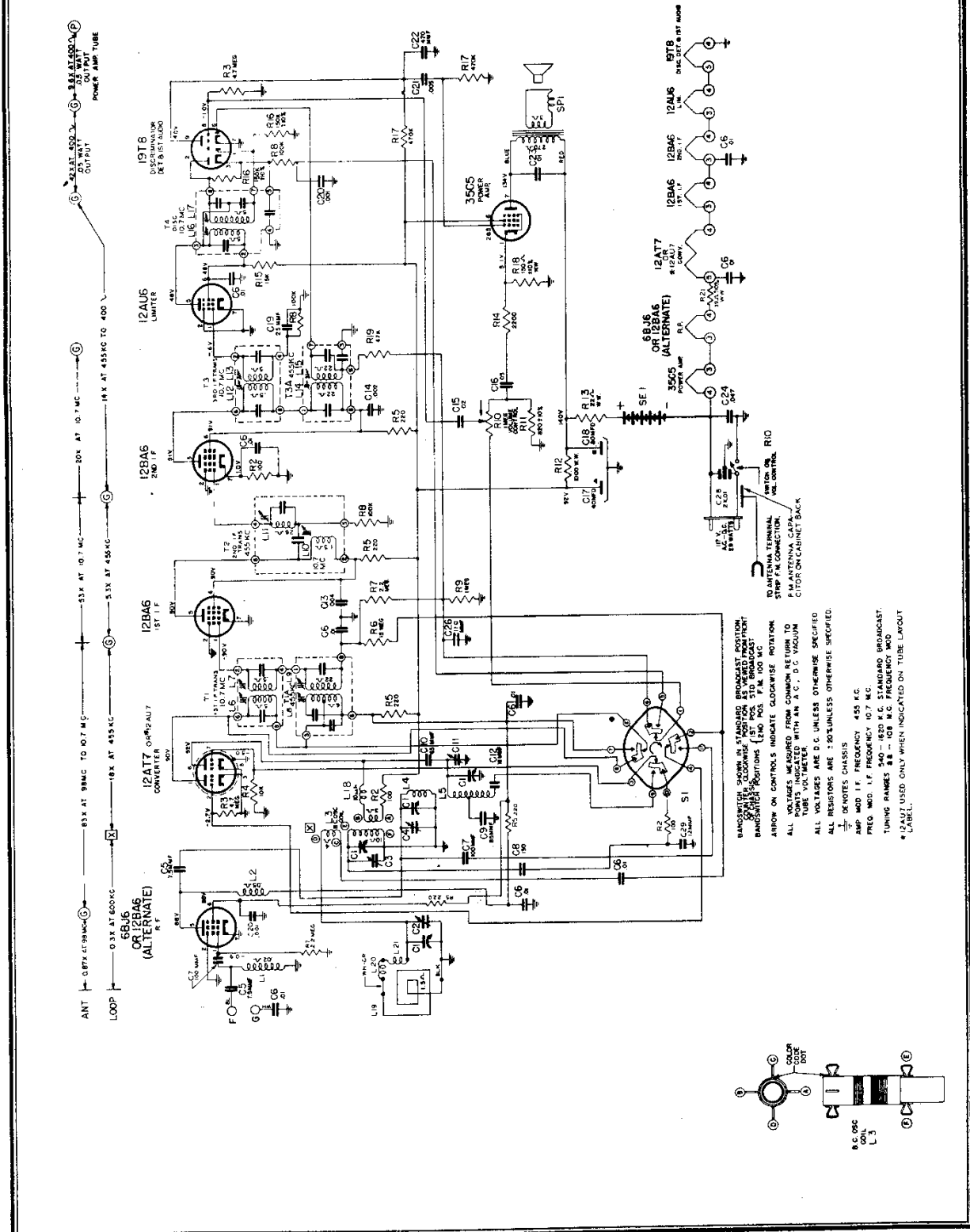
TUBE AND TRIMMER LOCATION



Detail of IF Transformer

ALIGNMENT PROCEDURE

| Operation | Connect Oscillator to | Dummy Antenna | Input Signal Frequency | Band | Set Dial To | Adj. Trimmers | Purpose |
|------------|---|---------------|------------------------|------|-------------|--|---|
| 1 | Pin 2-12AT7 or 12AU7 Converter | .05 Mfd. | 455 Kc. Modulated | BC | 600 Kc. | L8, 9, 11, 14, 15 | Align I. F. channel for maximum output. |
| 2 | 2 turns loosely cpd. to wavemagnet | | 1600 Kc. Modulated | BC | 1600 Kc. | C3 | Set oscillator to dial scale. |
| 3 | 2 turns loosely cpd. to wavemagnet | | 1400 Kc. Modulated | BC | 1400 Kc. | C2 | Align antenna stage. |
| 4(a) | Pin 1 (grid) on 12AU6 limiter. | .05 Mfd. | 10.7 Mc. Unmodulated | FM | | L16 coil slug Primary discr. | Align primary of discriminator for maximum reading. |
| 5(b) | Pin 1 (grid) on 12AU6 limiter. | .05 Mfd. | 10.7 Mc. Unmodulated | FM | | L17 coil slug sec. of discr. | Adjust secondary of discriminator for zero reading. |
| 6(c) | Pin 1 (grid) on 12BA6 2nd IF. | .05 Mfd. | 10.7 Mc. Unmodulated | FM | | L12 and 13 Prim. and Sec. of 3rd IF trans. | Align 3rd IF transformer for maximum reading. |
| 7(c) | Pin 1 (grid) on 12BA6 1st IF. | .05 Mfd. | 10.7 Mc. Unmodulated | FM | | L10 Prim. of 2nd IF transformer. | Align 2nd IF transformer for maximum reading. |
| 8(c) | Pin 2 (grid) on 12AT7 or 12AU7 converter tube socket. | .05 Mfd. | 10.7 Mc. Unmodulated | FM | | L6 and L7 Prim. and Sec. of 1st IF transformer. | Align 1st IF transformer for maximum reading. |
| 9(c) | Antenna Post FM (Re-move line ant.) | 270 ohms | 98 Mc. Unmodulated | FM | 98 Mc. | C11 Osc. Coil. | Set Oscillator to dial scale. |
| 10 (c) (d) | | 270 ohms | 98 Mc. Unmodulated | FM | 98 Mc. | C4 Det. Coil. | Align det. stage to maximum reading. |



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PARTS LIST

| DIAG. PART NO. | DIAG. DESCRIPTION | PART NO. | DIAG. DESCRIPTION | PART NO. | DIAG. DESCRIPTION |
|----------------|---|----------|--|----------|---|
| 46-859 | DIAL ASSEMBLY | 22-1775 | CONDENSERS Cont'd. | 16-656 | MISCELLANEOUS Cont'd. |
| 46-860 | Band Switch Knob | C24 | .047 Mfd. 400V | 19-175 | Packing Carton |
| 46-900 | Tuning Control Knob | C5 | 7.5 Mmfd. Ceramic (2 Used) | 24-535 | Coil Mfg. Clip (Used on S-17340) |
| 59-251 | Volume Control Knob | C11 | Trimmer Cond. (Slug Tuned) | 49-689 | Line Cord Plug Cover |
| 80-69 | Dial Pointer | C1 | Variable Gang Two Sect. B.C. Two Section F.M. | SP1 | 5-1/4" P.M. Speaker |
| 188-129 | Dial Cord Tension Spring | C10 | 65 Mmfd. Ceramic | 54-129 | ZC5091 Cone & Voice Coil |
| S-17334 | Retaining Ring | C12 | 16 Mmfd. Ceramic | 54-271 | Speed Nut (9 used to mt. Grille & Baffle) |
| S-17336 | Tuning Shaft & Pulley Assem. | C19 | 85 Mmfd. Ceramic | 57-1686 | 6-32 X 1/4" Palmut Steel (1 used on ea. I.F.) |
| S-17350 | Tuning Shaft Brkt. & Ins. | C28 | Dual Ceramic .01 Mfd. 500V | 57-1690 | Emblem Plate |
| S-17467 | Dial Cord & Eyelet Assem. Brkt. & Pulley Assem. | C29 | 12 Mmfd. Ceramic | 57-1717 | Emblem Mfg. Plate |
| | | | RESISTORS | 58-188 | Chassis Bottom Plate |
| 20-328 | COLLS & CHOKES | R18 | 150 Ohm W.W. 1/2W 10% Ins. Res. | 78-787 | Two Contact Socket (Cabt. Back) |
| 20-331 | F.M. Osc. Coil | R13 | 22 Ohm W.W. 1W 20% Ins. Res. | 78-806 | Miniature Tube Socket |
| 20-333 | F.M. Mixer " | R12 | 1000 Ohm W.W. 3W 20% Ins. Res. | 78-869 | Miniature Tube Socket |
| 20-335 | R.F. Choke " | R2 | 100 Ohm 1/2W 20% Ins. Res. (3 Used) | 78-870 | Miniature Tube Socket (3 Used) |
| 20-336 | R.F. Plate Load Coil | R5 | 220 Ohm 1/2W 20% Ins. Res. (5 Used) | 78-871 | Miniature Tube Socket |
| 20-336 | F.M. Antenna Coil | R11 | 820 Ohm 1/2W 10% Ins. Rfs. | 78-903 | Miniature Tube Socket |
| 95-1102 | 3rd. I.F. Trans. 455KC (2 Used) | R14 | 2200 Ohm 1/2W 20% Ins. Res. | 83-1056 | Wavemagnet Tube Socket |
| 95-1150 | 1st. I.F. Trans. 10.7 MC | R4 | 15K Ohm 1/2W 20% Ins. Res. | 83-1829 | Insulator Strip |
| 95-1153 | Disc. Trans. 10.7 MC | R5 | 100K Ohm 1/2W 20% Ins. Res. (3 Used) | 85-501 | Band Switch |
| 95-1250 | 1st. I.F. Trans. 455KC | R15 | 15K Ohm 1/2W 20% Ins. Res. | 97-293 | Chassis Mfg. Stud (2 Used) |
| 95-1251 | 2nd. I.F. Trans. 10.7 MC & 455 KC | R19 | 47K Ohm 1/2W 20% Ins. Res. | 110-152 | Grill Cloth |
| S-17340 | B.C. Osc. Coil Assem. | R8 | 100K Ohm 1/2W 20% Ins. Res. (3 Used) | 112-281 | #10 X 3/4" Truss Hd. S.T. Stat. Br. Screw (2 Used Chassis Mfg.) |
| | CONDENSERS | R16 | 150K Ohm 1/2W 10% Ins. Res. (2 Used) | 114-297 | #6 X 1/4" Hex Hd. S.T. (4 Used on S-17679 & 6 Used 57-1717) |
| 22-3 | .01 Mfd. Ceramic Disc. | R17 | 470K Ohm 1/2W 20% Ins. Res. (2 Used) | 114-356 | #6-32 X 1-1/4" Hex Hd. S.T. Screw (Used on 212-7) |
| 22-5 | 110 Mmfd. " " | R9 | 1 Megohm 1/2W 20% Ins. Res. (2 Used) | 126-618 | Tube Shield |
| 22-6 | 470 Mmfd. Ceramic (or 22-1669) | R7 | 2.2 Megohm 1/2W 20% Ins. Res. (2 Used) | 138-42 | Cabinet Grill |
| 22-229 | .005 Mfd. | R3 | 4.7 Megohm 1/2W 20% Ins. Res. (2 Used) | 139-91 | Speaker Baffle |
| 22-448 | .004 " | R6 | 15 Megohm 1/2W 20% Ins. Res. (2 Used) | 149-89 | Iron Core |
| 22-830 | .02 " | R10 | Volume Control & Switch | 159-69 | Plug Button |
| 22-1126 | .01 " | R21 | 39 Ohm W.W. 1W 10% Ins. Res. | 190-153 | Speaker Gasket |
| 22-1158 | .05 " | R6 | Line Cord & Plug (6 ft.) | 202-697 | F.M. Instruction Book |
| 22-1220 | .002 " | R10 | Wavemagnet Mfg. Brkt. Plastic Table Cabinet for H7231Z | 202-860 | Instruction Book |
| 22-1220 | .002 " | R10 | Wavemagnet Mfg. Brkt. Plastic Table Cabinet for H7231Z | 212-7 | Selenium Rectifier |
| 22-1569 | 100 " (2 Used) | R21 | 150V - 80 Mfd. | S-17366 | Cabt. Back Assem. |
| 22-1875 | 150 " (2 Used) | | | S-17679 | Gang Cond. Shield & Terminal Strip Assem. |
| 22-1676 | .001 Mfd. " (2 Used) | | | S-17696 | Wavemagnet Assem. |
| 22-1757 | C18, C17 Elect. Cond. 40 Mfd. - 150V - 80 Mfd. | | | S-17855 | Choke Coil Assem. |
| | | | | S-17856 | Loop Loading Coil Assem. |