

6

5

4

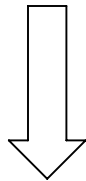
3

2

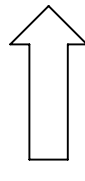
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ECOs INCLUDED ON THIS SCHEMATIC/PCB REVISION		
ECO NO:	DATE:	DESCRIPTION:

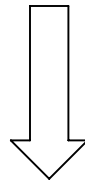
GUITAR
INPUT



UNB L/R
HEAD PHONE

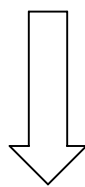
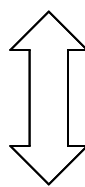


MIC IN



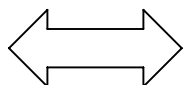
CODEC1

CODEC2

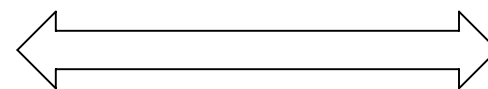
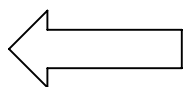


DSP

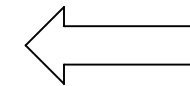
USB



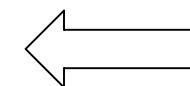
S/PDIF



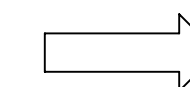
MCU



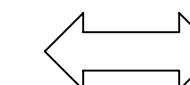
KEY



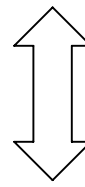
POT



LCD



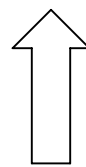
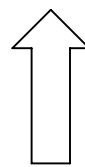
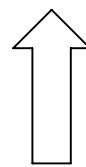
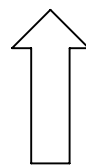
FBV(RJ45)



SDRAM



FLASH



POWER

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WITHOUT THE WRITTEN PERMISSION OF LINE 6 INC. IS PROHIBITED

COMPANY:		LINE 6	
TITLE: P19-1 POD HD BEAN MAIN PAGE DESCRIPTION			
PROGRAM: PADS LOGIC 2007			REV: C
FILENAME: SCHEMATIC P19-1 POD HD BEAN MAIN REV C.sch			
DRAWN: CED	DATED: 03.30.2011	SCALE: 1:1	SIZE: C
CHECKED: review panel	DATED: 07.16.2010	PART NUMBER: 35-00-0394	SHEET: of 11

DRAWN: CED	DATED: 03.30.2011
CHECKED: review panel	DATED: 07.16.2010

D

D

C

C

B

B

A

A

6

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4

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2

1

ECOs INCLUDED ON THIS SCHEMATIC/PCB REVISION		
ECO NO:	DATE:	DESCRIPTION:
-	-	-
-	-	-

D

D

C

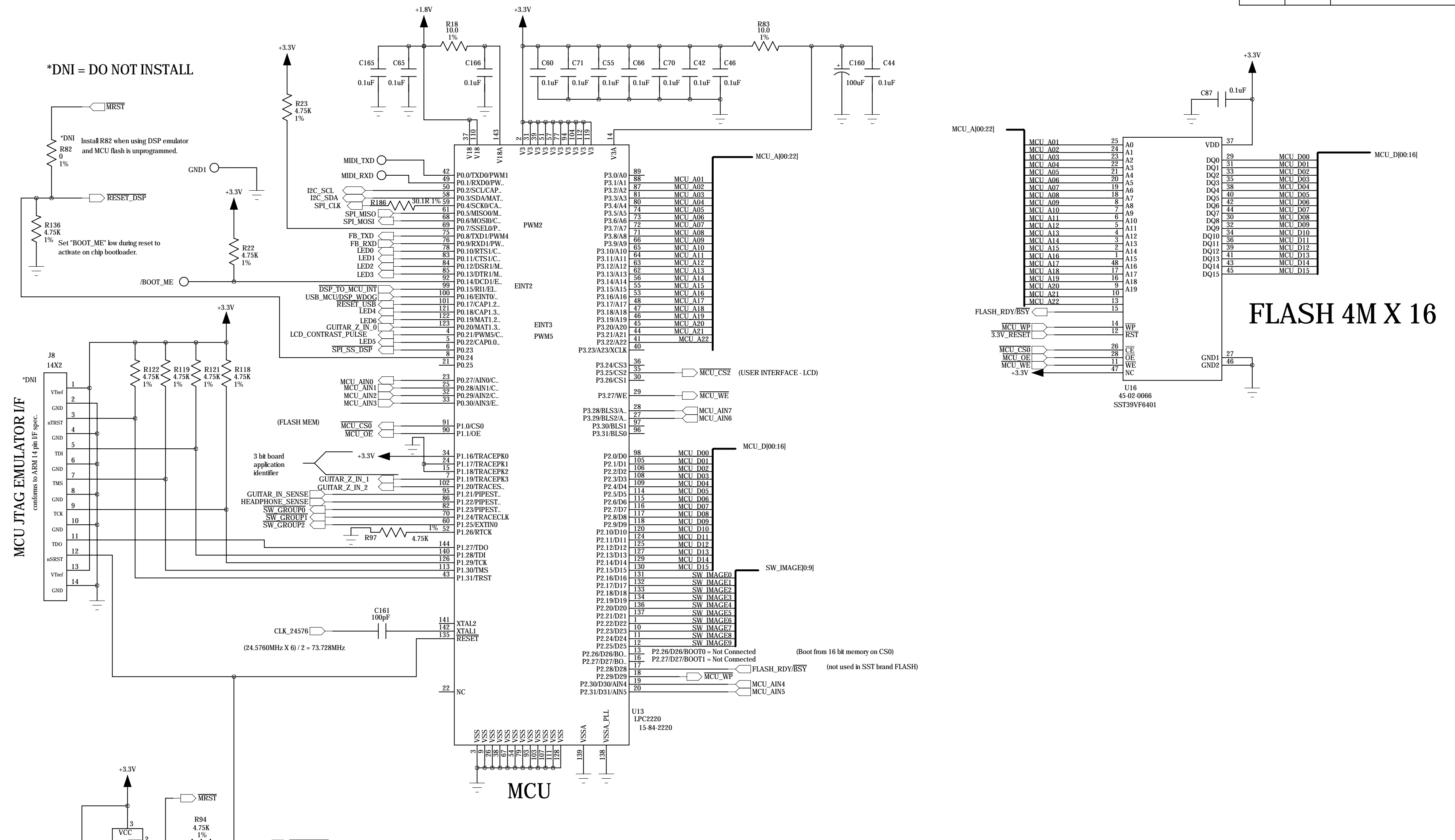
C

B

B

A

A



This board: All resistors are 1% Tolerance

3 BIT BOARD APPLICATION IDENTIFIER

MCU_IDEN2: P1.18 = L
 MCU_IDEN1: P1.17 = L
 MCU_IDEN0: P1.16 = H
 P19-1 = 0x02

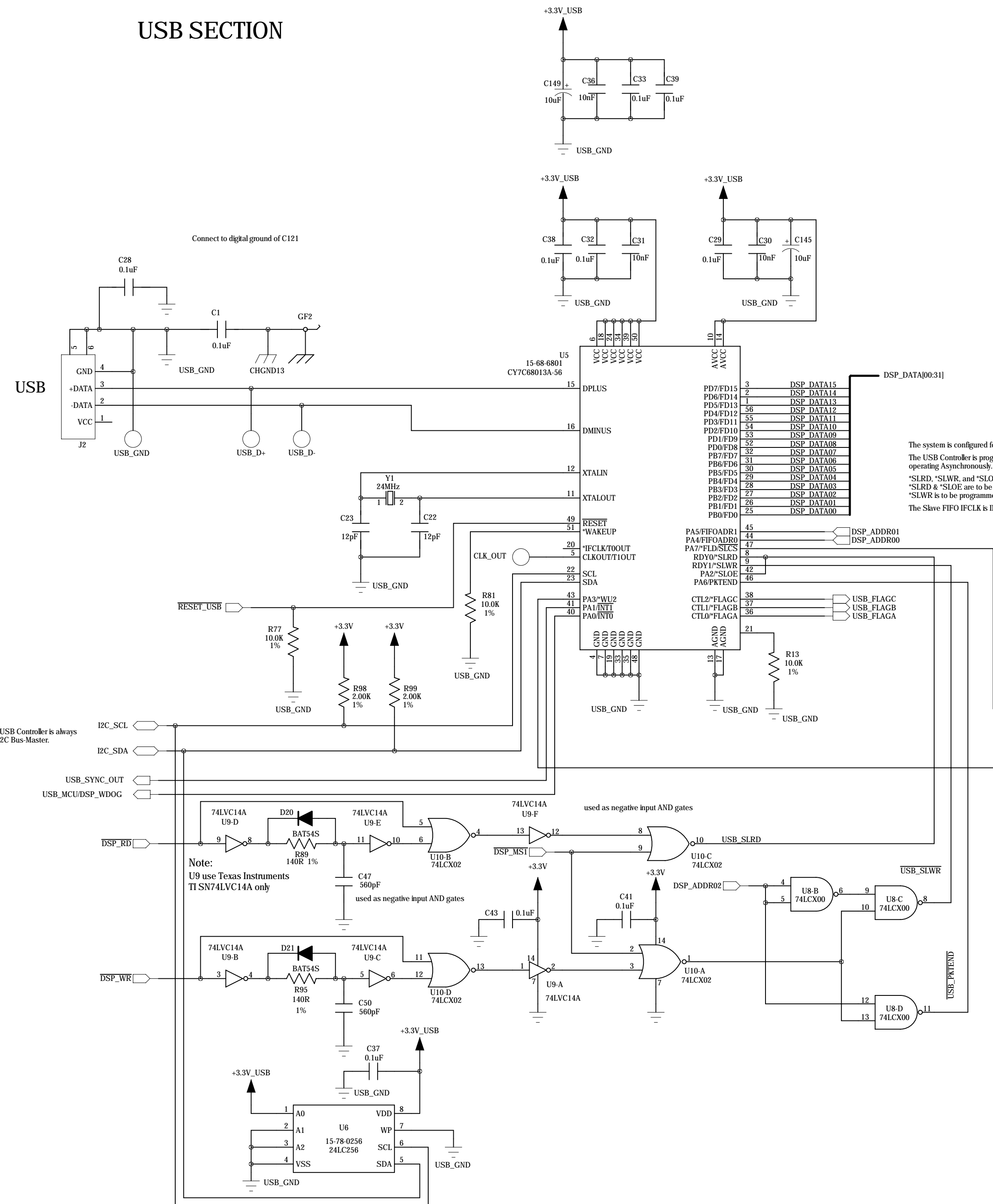
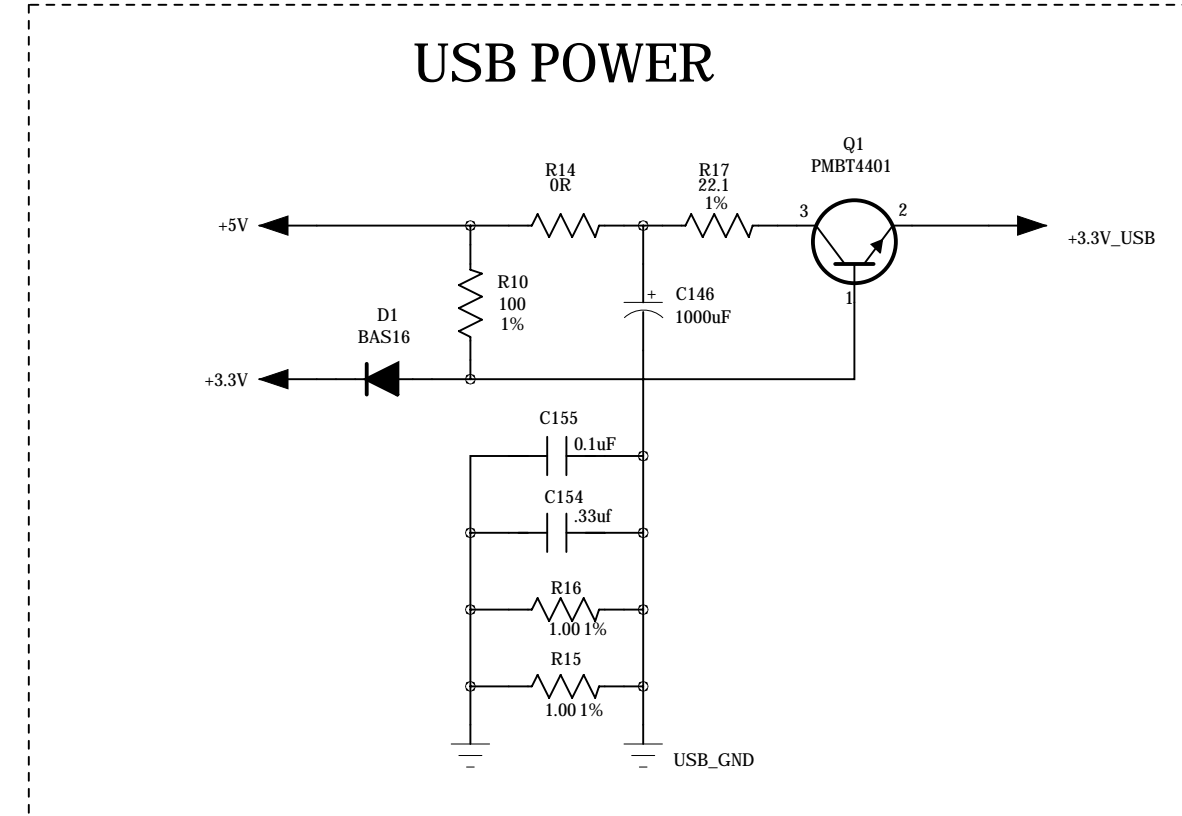
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LINE 6 INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LINE 6 INC. IS PROHIBITED

COMPANY: LINE 6	
TITLE: P19-1 POD HD BEAN MAIN MCU	
PROGRAM: PADS LOGIC 2007	REV: C
FILENAME: SCHEMATIC P19-1 POD HD BEAN MAIN REV C.sch	
SCALE: 1:1	SIZE: C
PART NUMBER: 35-00-0394	SHEET: 2 OF 11

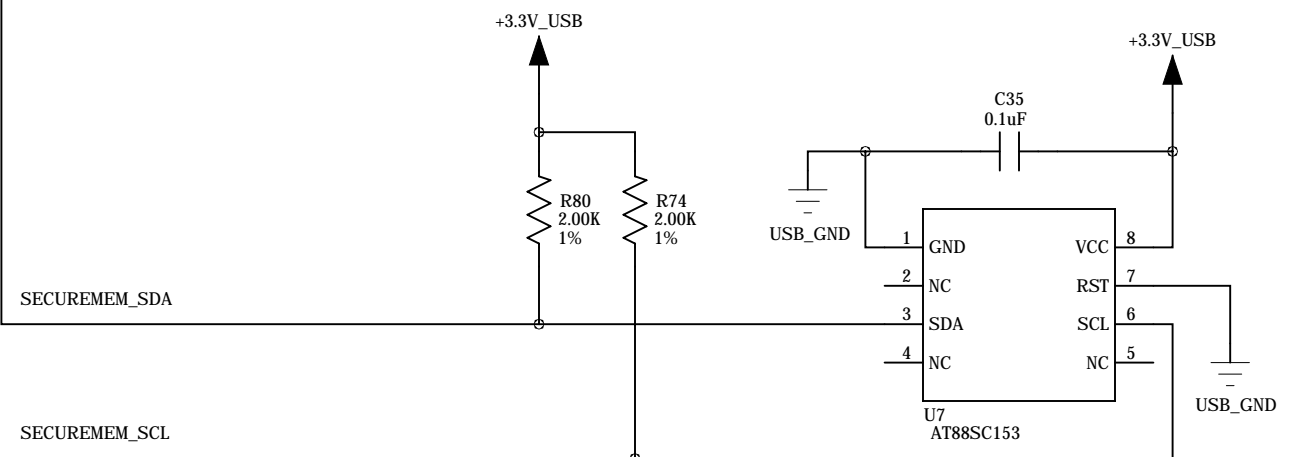
DRAWN: CED	DATED: 03.30.2011
CHECKED: review panel	DATED: 07.16.2010

ECOs INCLUDED ON THIS SCHEMATIC/PCB REVISION		
ECO NO:	DATE:	DESCRIPTION:
-	-	-
-	-	-

USB SECTION



The system is configured for USB2.0, Hi-Speed, NON Bus Powered Peripheral
 The USB Controller is programmed in SLAVE FIFO mode operating Asynchronously.
 *SLRD, *SLWR, and *SLOE are Programmable Polarity.
 *SLRD & *SLOE are to be programmed to ACTIVE HIGH
 *SLWR is to be programmed ACTIVE LOW
 The Slave FIFO IFCLK is INTERNAL 48MHz.



Note:
 U9 use Texas Instruments
 TISN74LVC14A only

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COMPANY: LINE 6		REV: C
TITLE: P19-1 POD HD BEAN MAIN USB		
PROGRAM: PADS LOGIC 2007		FILENAME: SCHEMATIC P19-1 POD HD BEAN MAIN REV C.sch
DRAWN: CED	DATED: 03.30.2011	SCALE: 1:1 SIZE: C PART NUMBER: 35-00-0394 SHEET: 4 OF 11
CHECKED: review panel	DATED: 07.16.2010	

6

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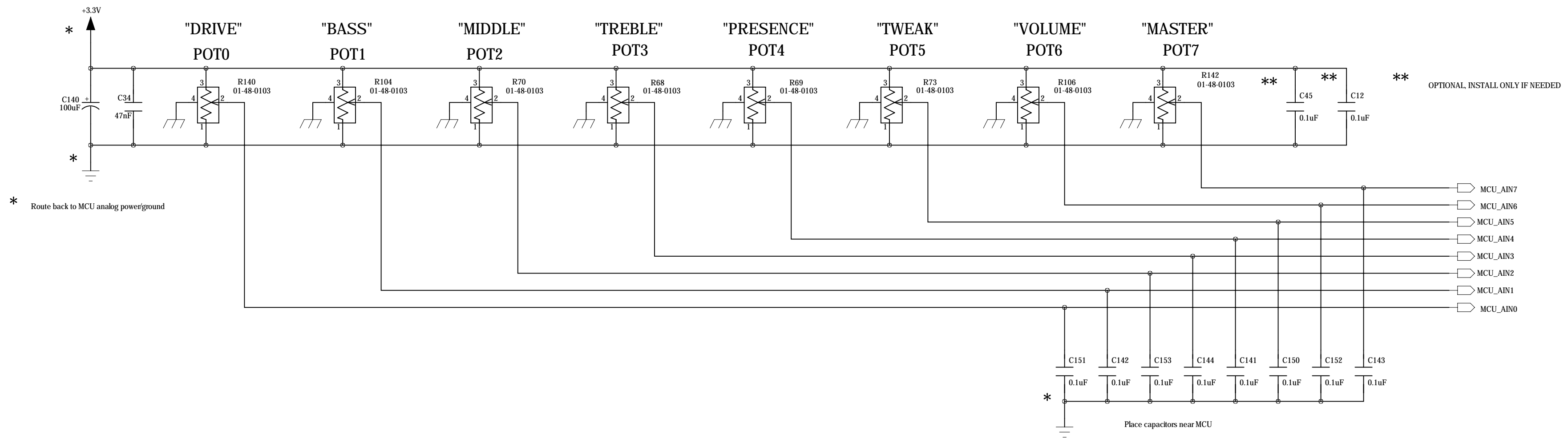
2

1

POTENTIOMETERS

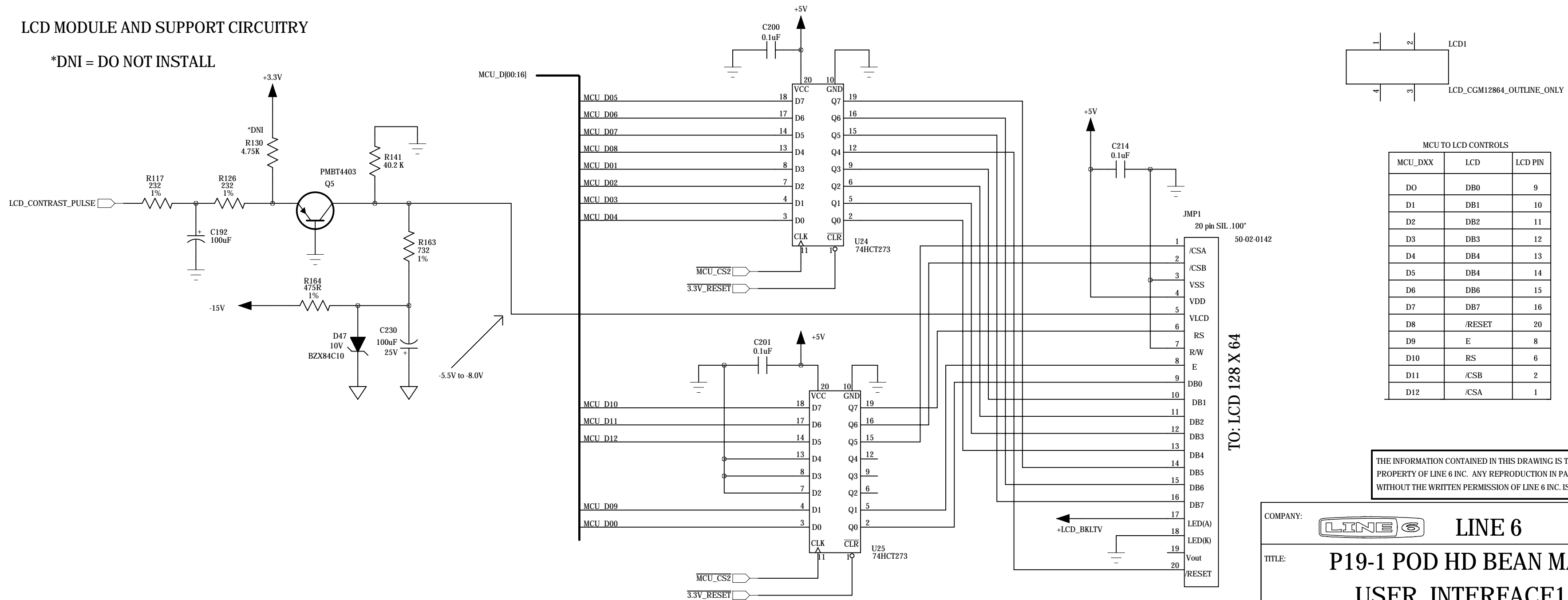


ECOs INCLUDED ON THIS SCHEMATIC/PCB REVISION		
ECO NO:	DATE:	DESCRIPTION:
-	-	-
-	-	-



LCD MODULE AND SUPPORT CIRCUITRY

*DNI = DO NOT INSTALL



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COMPANY: **LINE 6**

TITLE: **P19-1 POD HD BEAN MAIN USER_INTERFACE1**

PROGRAM: **PADS LOGIC 2007**

FILENAME: **SCHEMATIC P19-1 POD HD BEAN MAIN REV C.sch**

SCALE: 1:1 SIZE: C PART NUMBER: 35-00-0394 SHEET: 5 OF 11

DRAWN: CED	DATED: 03.30.2011
CHECKED: review panel	DATED: 07.16.2010

REV: C

6

5

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2

1

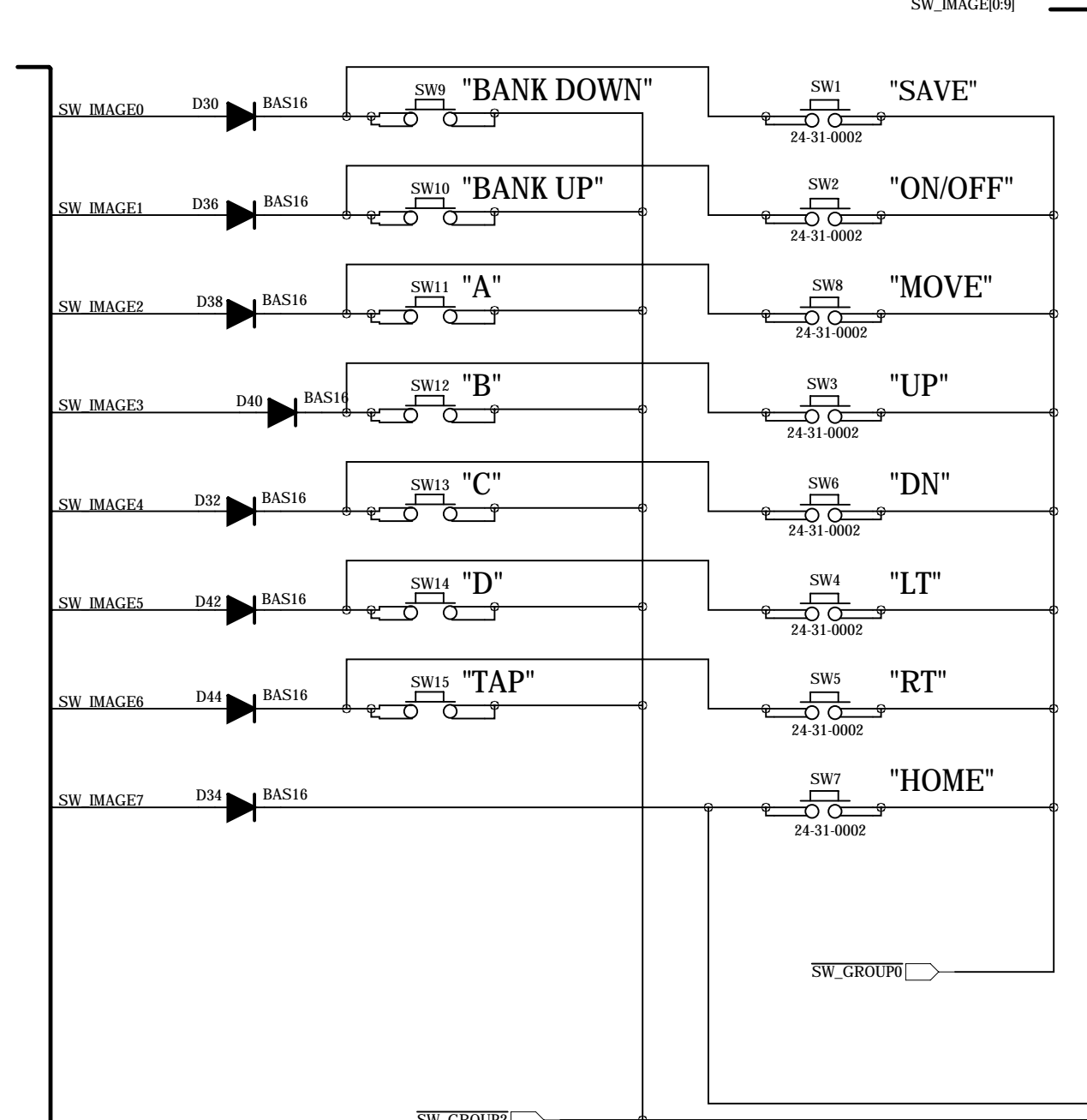
Pullup resistors are not needed because the LPC2220 has built in pullup resistors in its I/O pins

ECOs INCLUDED ON THIS SCHEMATIC/PCB REVISION		
ECO NO:	DATE:	DESCRIPTION:
-	-	-
-	-	-

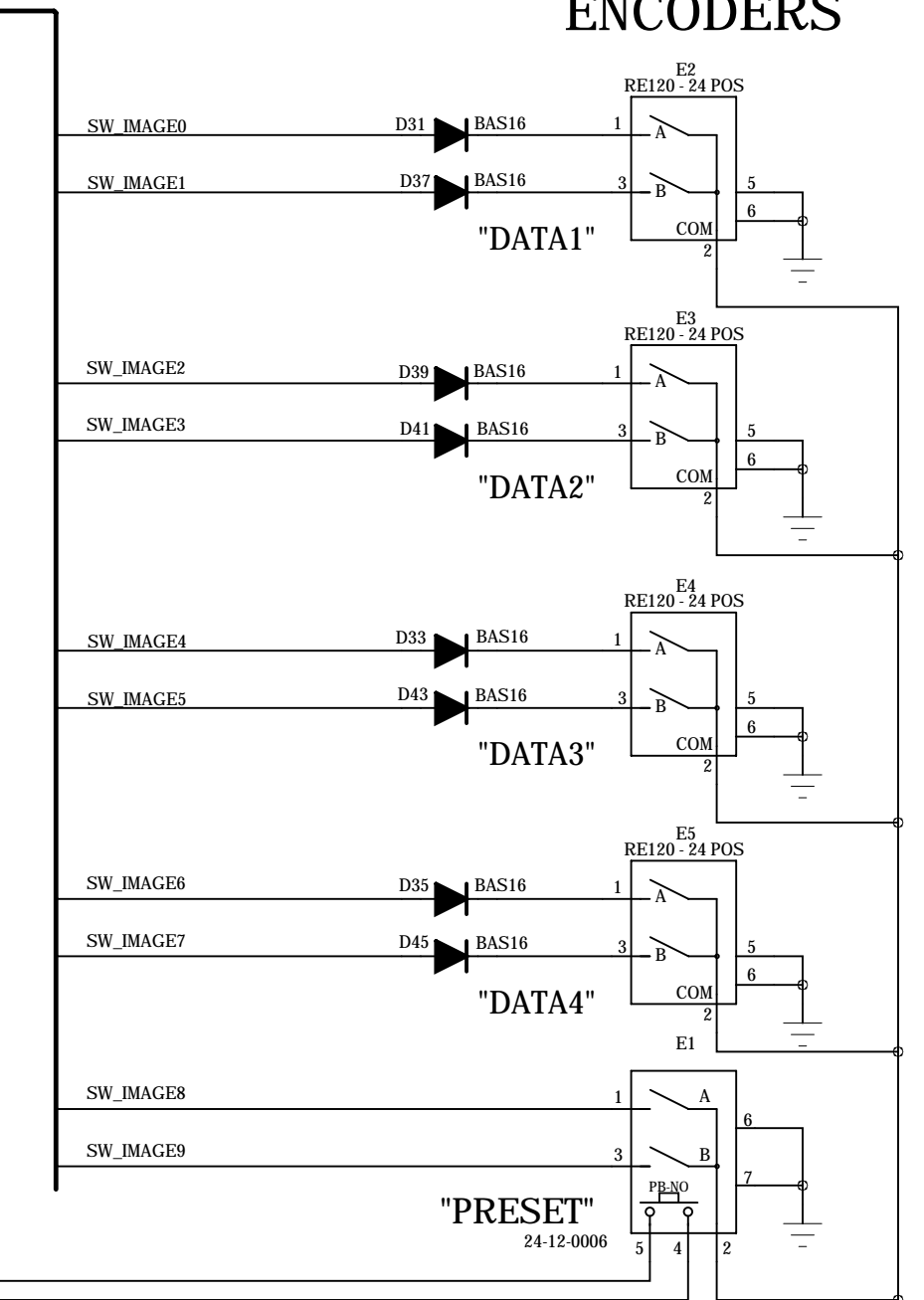
SWITCHES

Tact Switches For Core UI

SW_IMAGE[0:9]



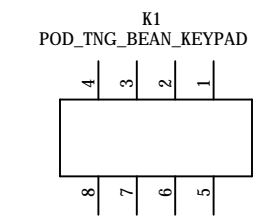
ENCODERS



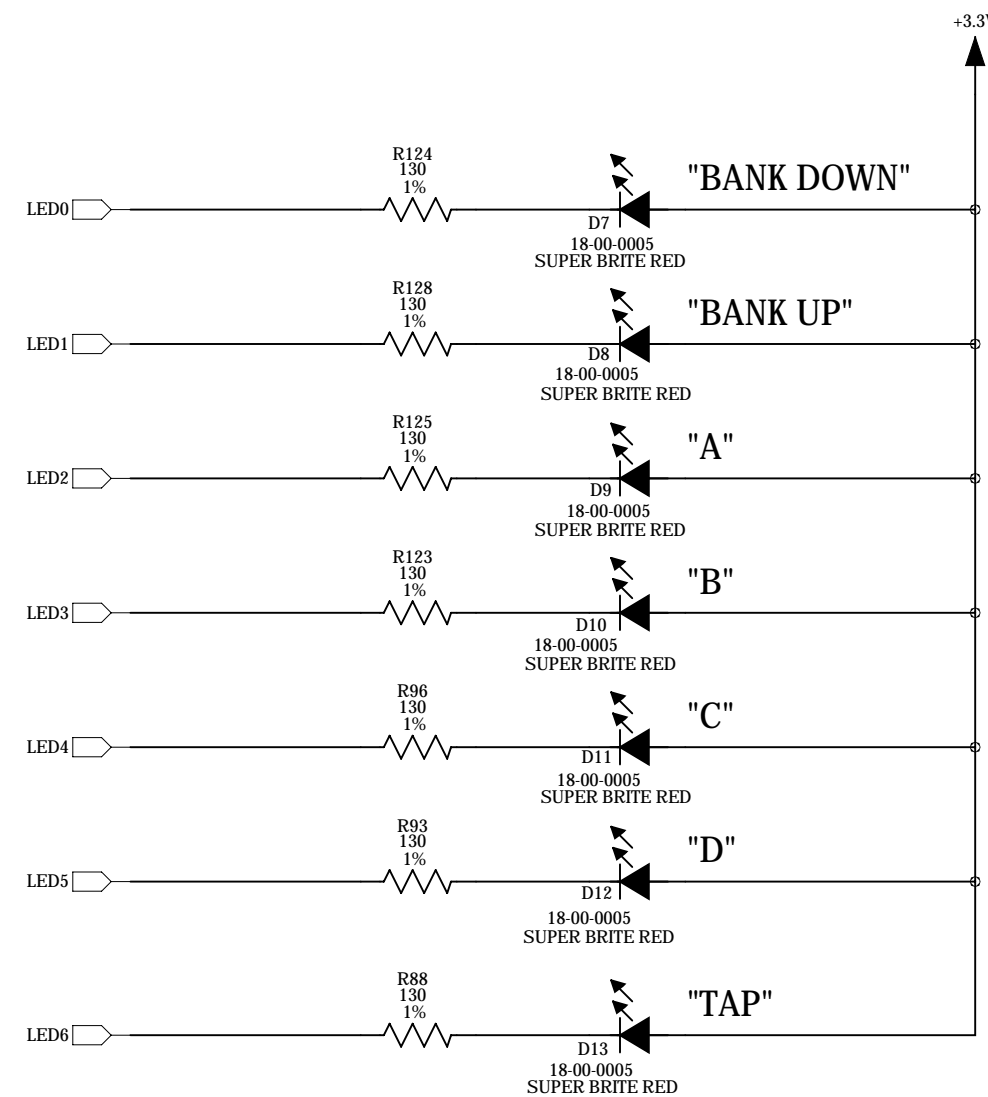
SWITCH MATRIX 10 X 4

	SW_GROUP0	SW_GROUP1	SW_GROUP2
SW_IMAGE0	SAVE	E1-A	BANK DOWN
SW_IMAGE1	ON/OFF	E1-B	BANK UP
SW_IMAGE2	MOVE	E2-A	A
SW_IMAGE3	UP	E2-B	B
SW_IMAGE4	DN	E3-A	C
SW_IMAGE5	LT	E3-B	D
SW_IMAGE6	RT	E4-A	TAP
SW_IMAGE7	HOME	E4-B	E5 PB
SW_IMAGE8	-	E5-A	-
SW_IMAGE9	-	E5-B	-

PB=push button



LEDS



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COMPANY:	LINE 6
TITLE:	P19-1 POD HD BEAN MAIN USER_INTERFACE2
PROGRAM:	PADS LOGIC 2007
REV:	C
FILENAME:	SCHEMATIC P19-1 POD HD BEAN MAIN REV C.sch
SCALE:	1:1
SIZE:	C
PART NUMBER:	35-00-0394
SHEET:	6 OF 11

DRAWN:	CEd	DATED:	03.30.2011
CHECKED:	review panel	DATED:	07.16.2010

6

5

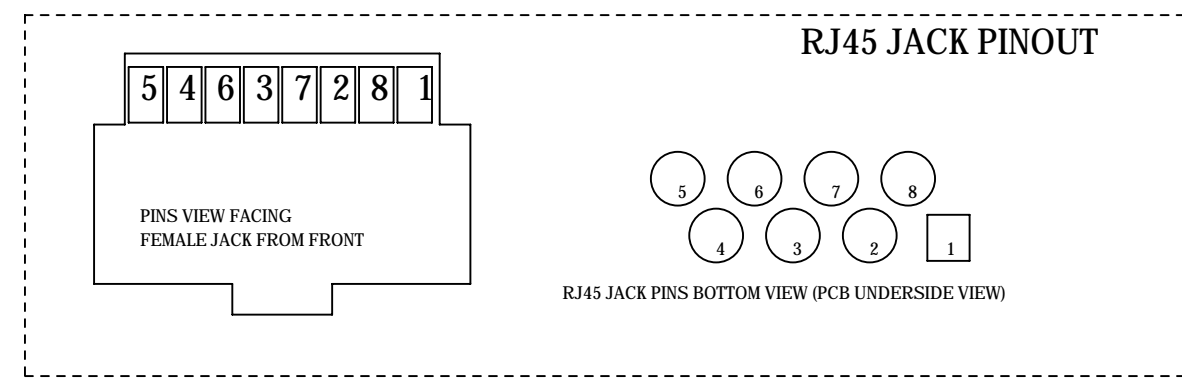
4

3

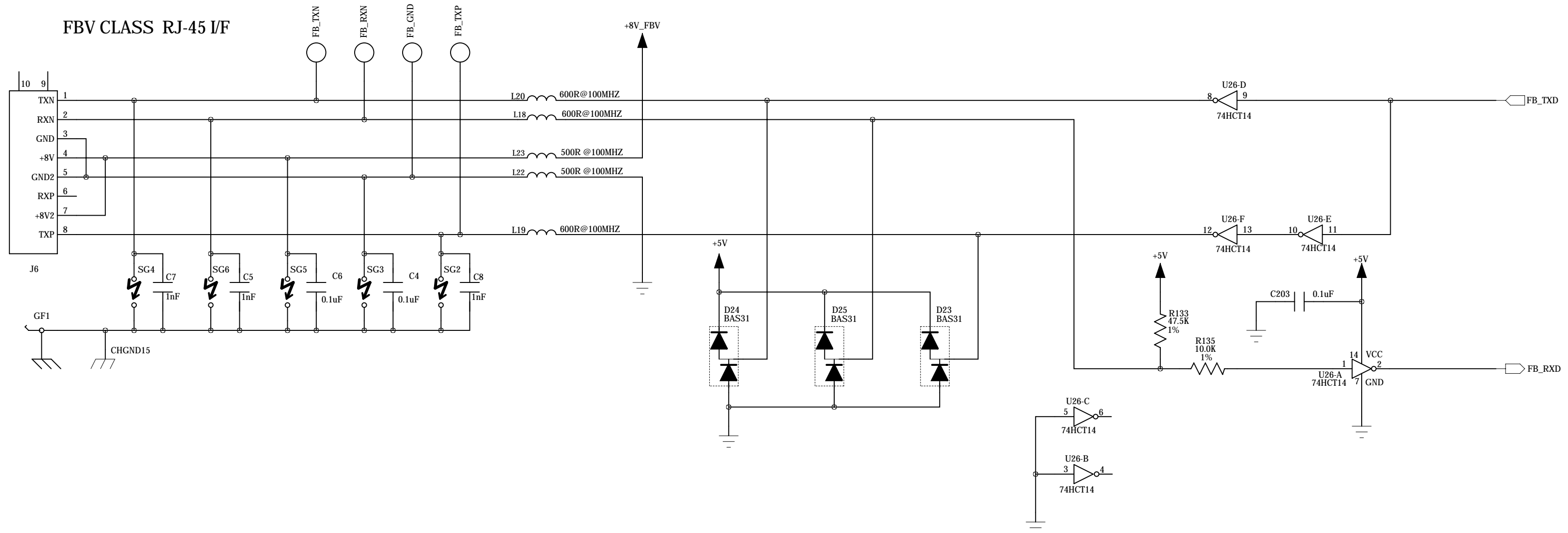
2

1

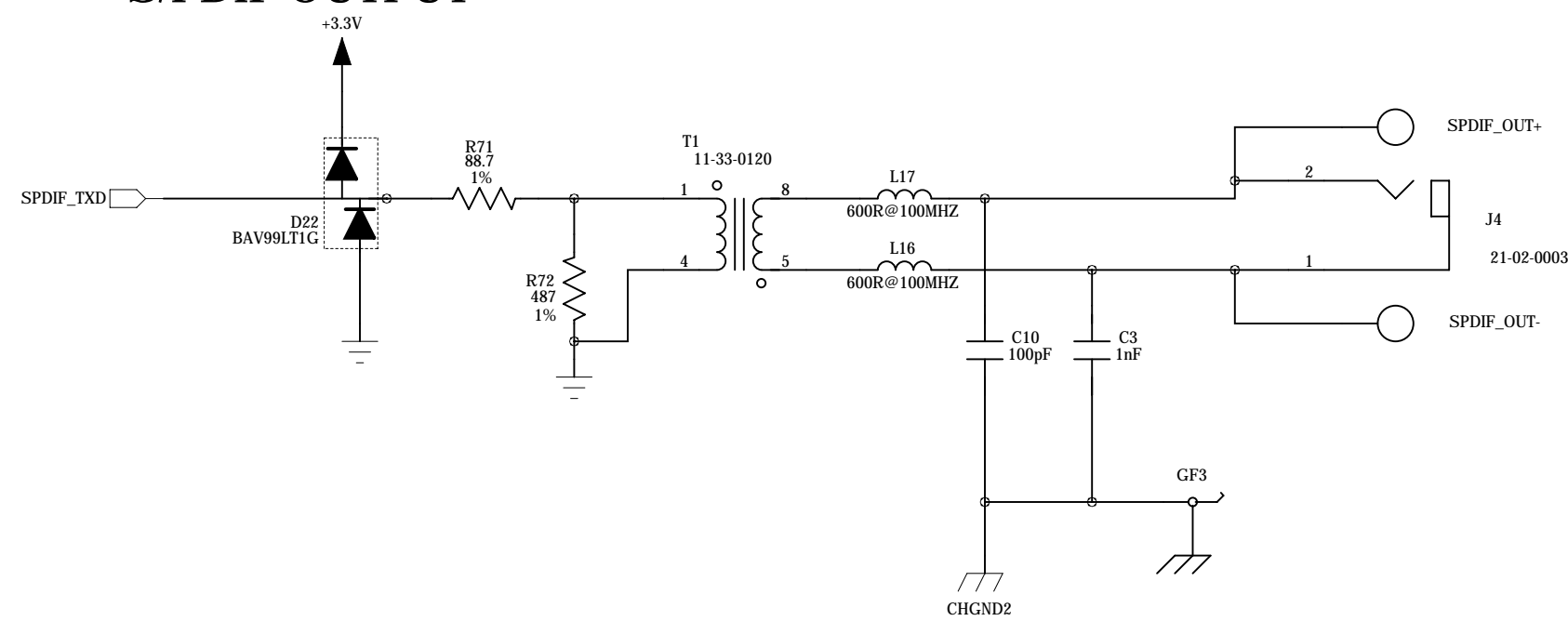
ECOs INCLUDED ON THIS SCHEMATIC/PCB REVISION		
ECO NO:	DATE:	DESCRIPTION:
-	-	-
-	-	-



FBV CLASS RJ-45 I/F



S/PDIF OUTPUT



S/PDIF OUTPUT

Vout = .5Vpp NOM
Zout = 75ohm NOM

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COMPANY: LINE 6		REV: C
TITLE: P19-1 POD HD BEAN MAIN INTERFACE		
PROGRAM: PADS LOGIC 2007		FILENAME: SCHEMATIC P19-1 POD HD BEAN MAIN REV C.sch
SCALE: 1:1 SIZE: C PART NUMBER: 35-00-0394		
DRAWN: CED	DATED: 03.30.2011	SHEET: 7 OF 11
CHECKED: review panel	DATED: 07.16.2010	

6

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3

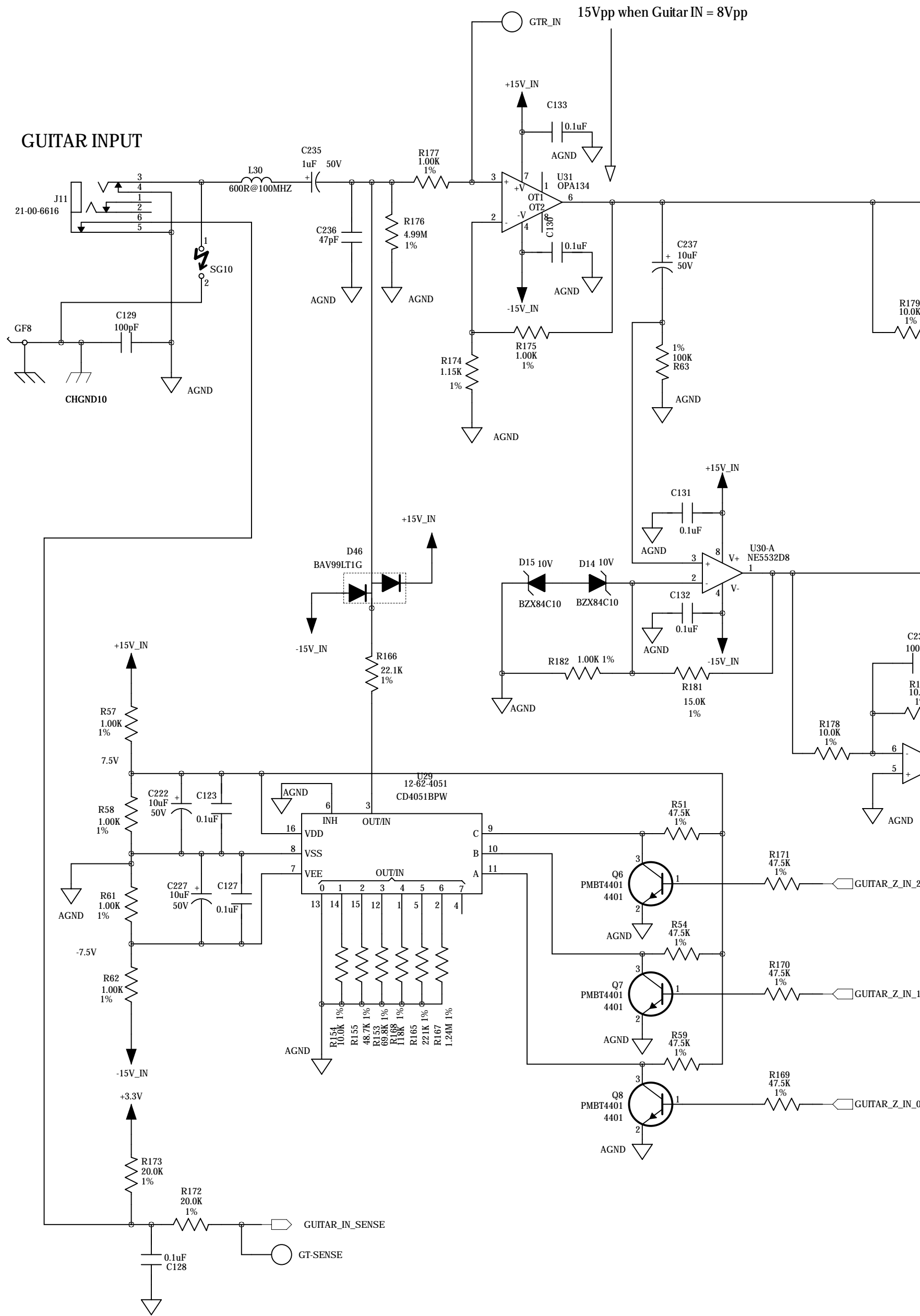
2

1

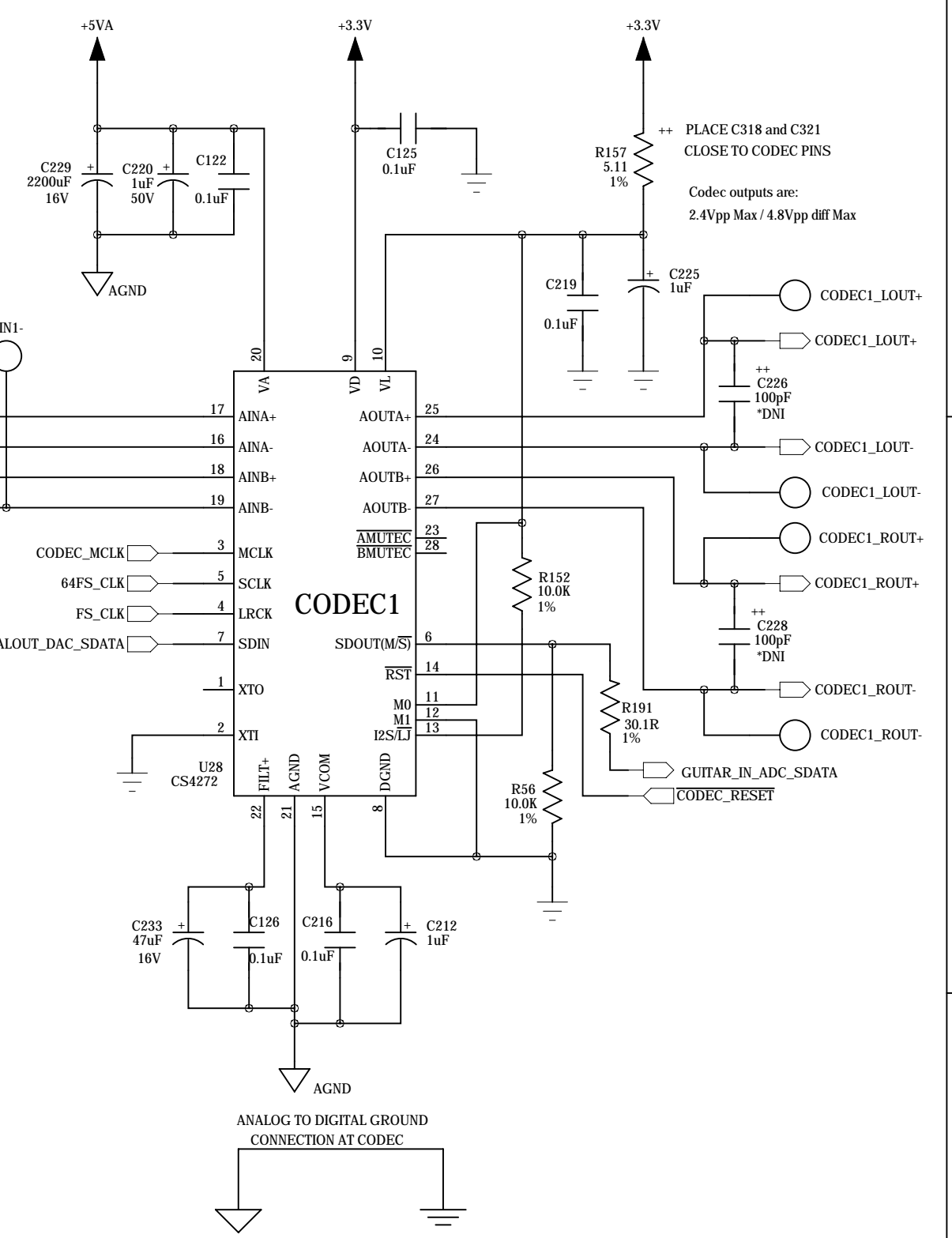
ECOs INCLUDED ON THIS SCHEMATIC/PCB REVISION		
ECO NO:	DATE:	DESCRIPTION:
-	-	-
-	-	-

* DNI= DO NOT INSTALL

GUITAR INPUT



CODEC inputs are
2.82Vp-p Single Ended /
5.65Vp-p differential



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COMPANY: LINE 6		REV: C
TITLE: P19-1 POD HD BEAN MAIN ANALOG1		
PROGRAM: PADS LOGIC 2007		FILENAME: SCHEMATIC P19-1 POD HD BEAN MAIN REV C.sch
DRAWN: CED	DATED: 03.30.2011	SCALE: 1:1
CHECKED: review panel	DATED: 07.16.2010	SIZE: C
PART NUMBER: 35-00-0394		SHEET: 8 OF 11

6

5

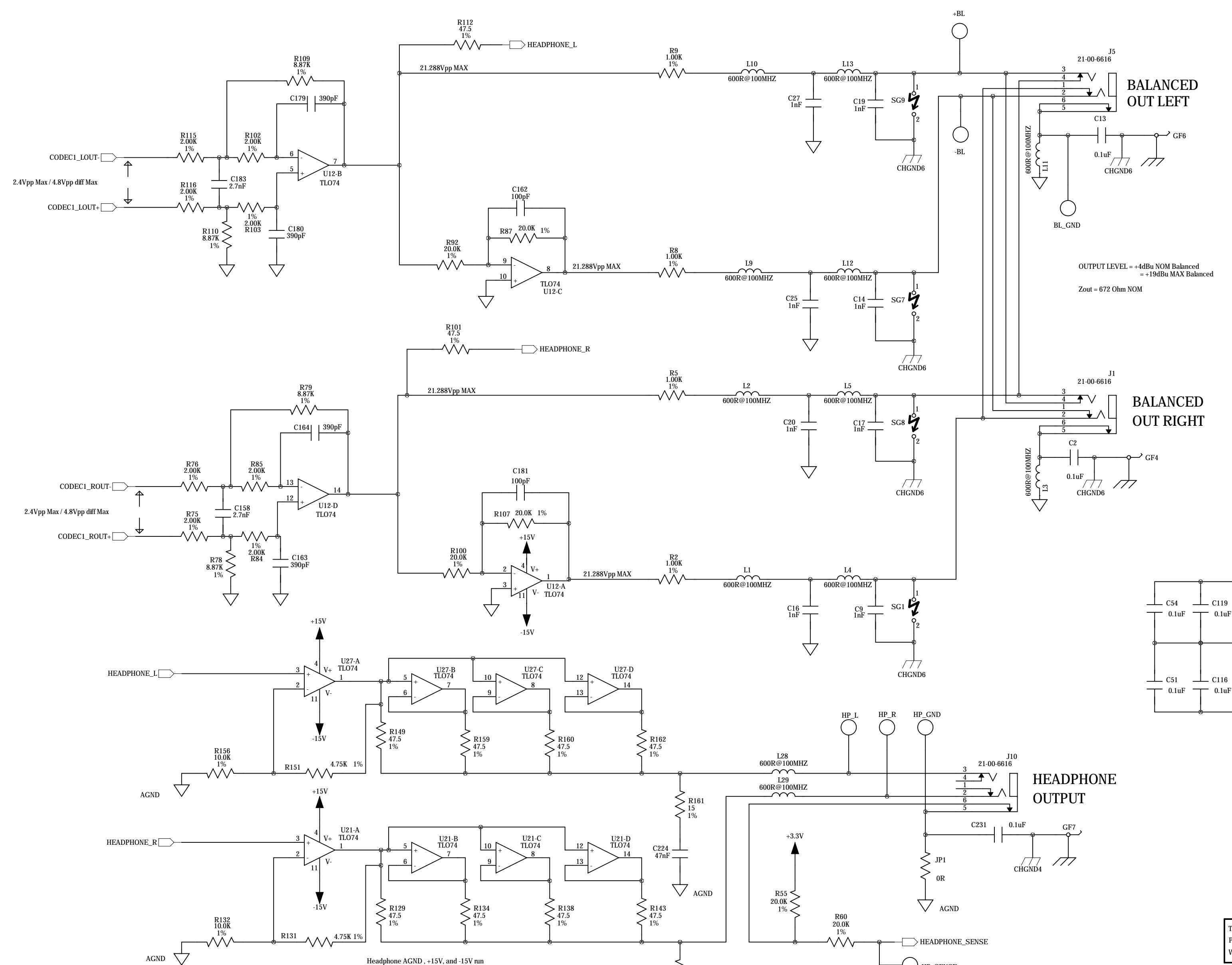
4

3

2

1

ECOs INCLUDED ON THIS SCHEMATIC/PCB REVISION		
ECO NO:	DATE:	DESCRIPTION:
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-	-	-

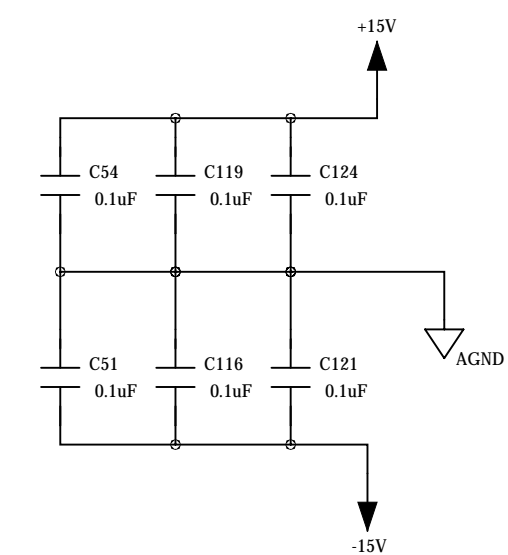


BALANCED OUT LEFT

OUTPUT LEVEL = +4dBu NOM Balanced
= +19dBu MAX Balanced

Zout = 672 Ohm NOM

BALANCED OUT RIGHT



HEADPHONE AMPLIFIER

Headphone AGND, +15V, and -15V run Separately back to +15V circuits

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COMPANY: LINE 6		REV: C
TITLE: P19-1 POD HD BEAN MAIN ANALOG2		
PROGRAM: PADS LOGIC 2007		FILENAME: SCHEMATIC P19-1 POD HD BEAN MAIN REV C.sch
SCALE: 1:1 SIZE: C PART NUMBER: 35-00-0394		
DRAWN: CED	DATED: 03.30.2011	SHEET: 9 OF 11
CHECKED: review panel	DATED: 07.16.2010	

DRAWN: CED	DATED: 03.30.2011
CHECKED: review panel	DATED: 07.16.2010

6

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1

ECOs INCLUDED ON THIS SCHEMATIC/PCB REVISION		
ECO NO:	DATE:	DESCRIPTION:
-	-	-
-	-	-

D

D

C

C

B

B

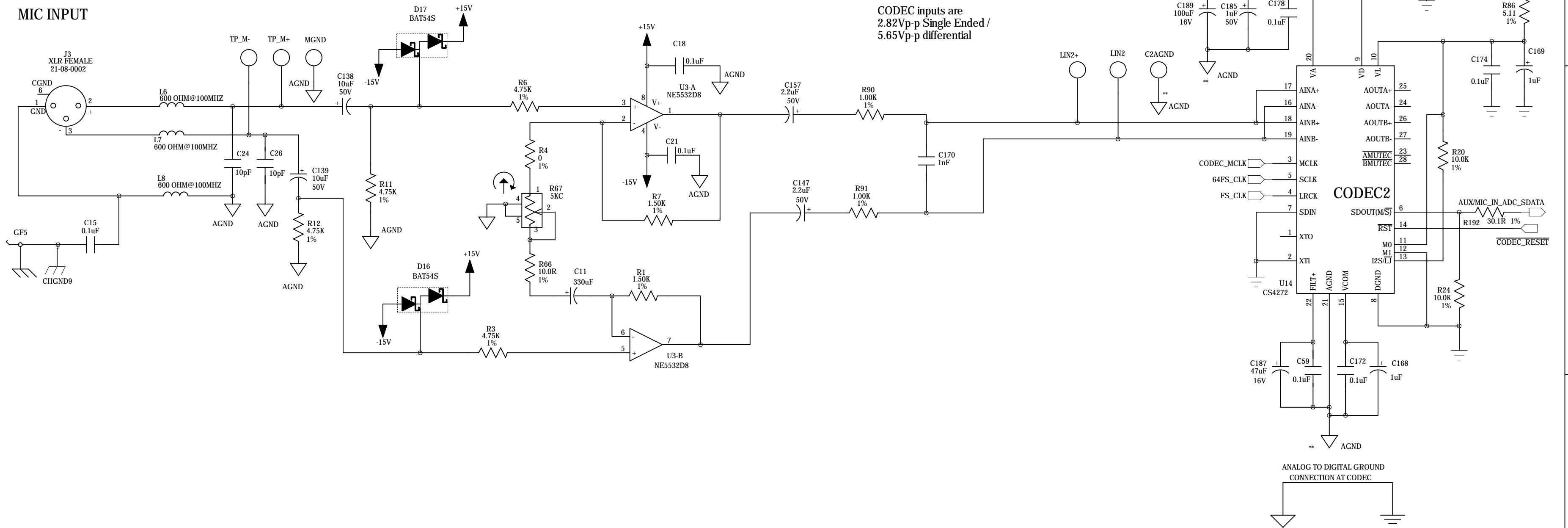
A

A

CODEC inputs are
2.82Vp-p Single Ended /
5.65Vp-p differential

CODEC inputs are
2.82Vp-p Single Ended /
5.65Vp-p differential

MIC INPUT



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COMPANY: LINE 6		REV: C
TITLE: P19-1 POD HD BEAN MAIN ANALOG3		
PROGRAM: PADS LOGIC 2007		FILENAME: SCHEMATIC P19-1 POD HD BEAN MAIN REV C.sch
DRAWN: CED	DATED: 03.30.2011	
CHECKED: review panel	DATED: 07.16.2010	SCALE: 1:1 SIZE: C PART NUMBER: 35-00-0394 SHEET: 10 OF 11

6

5

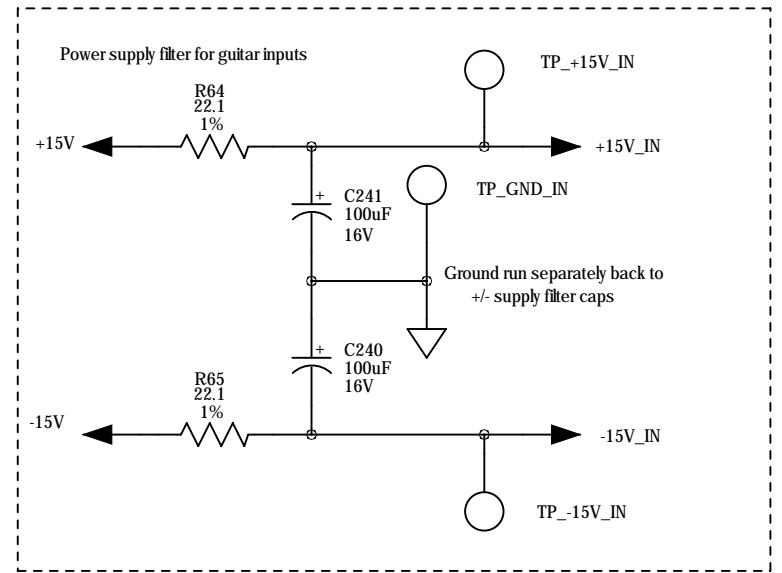
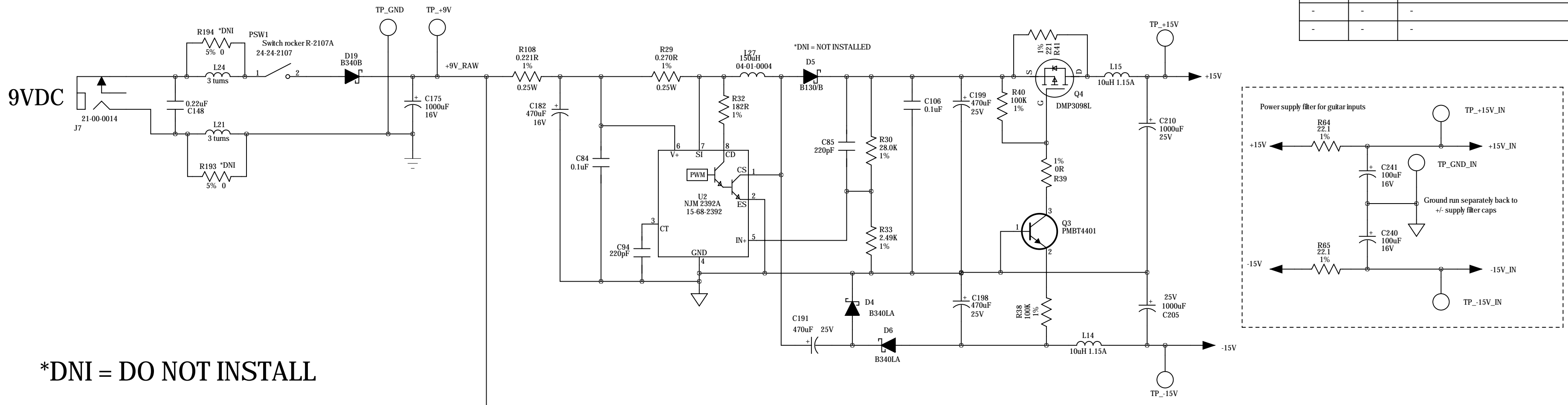
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3

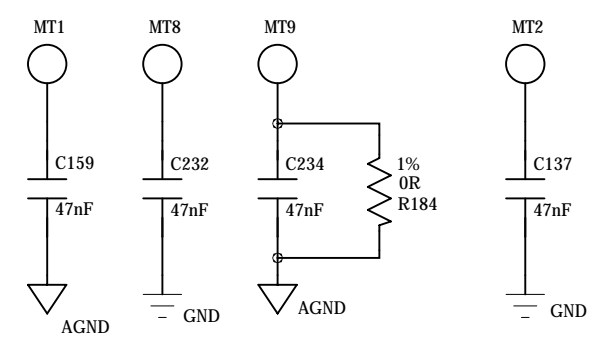
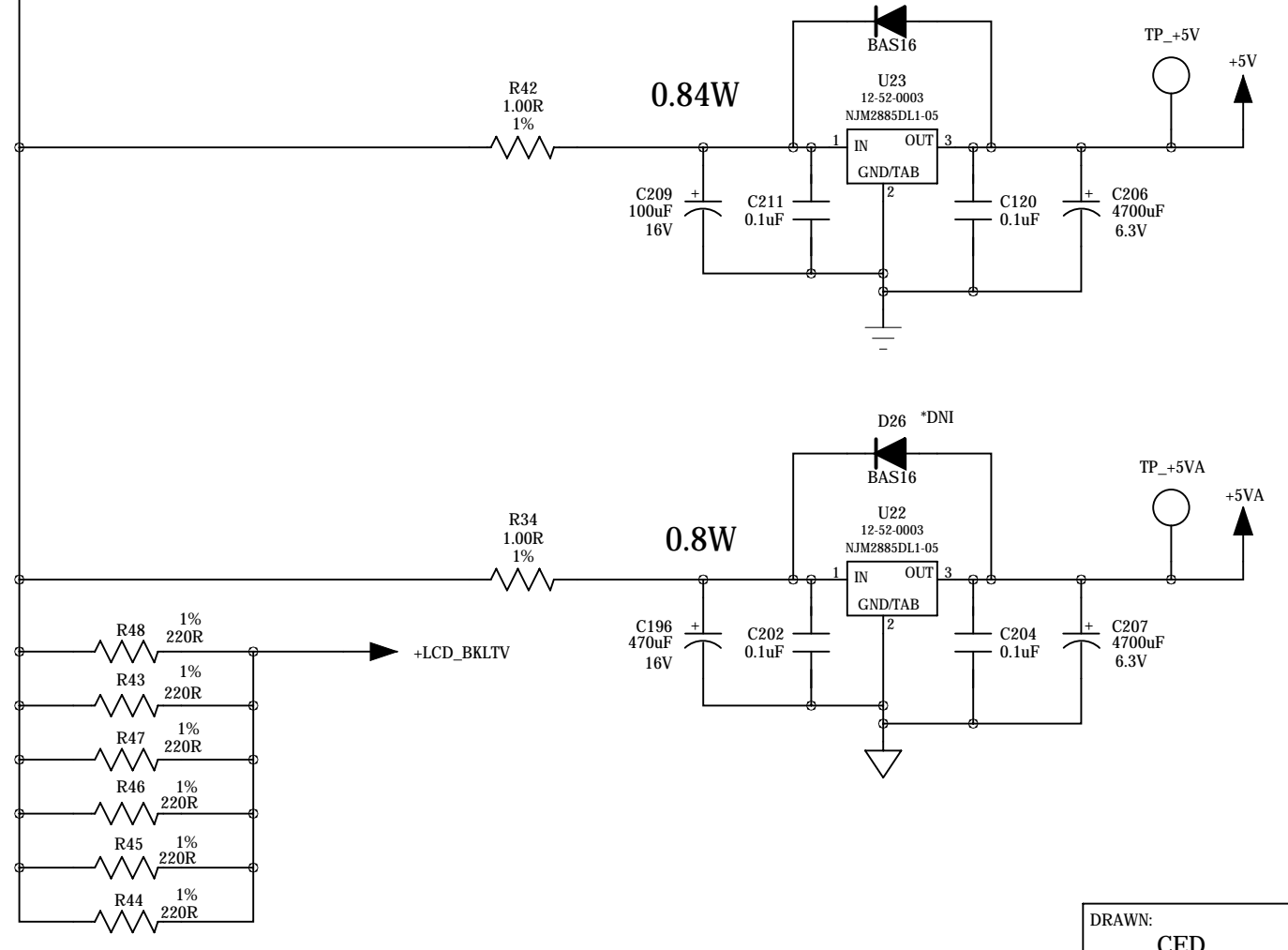
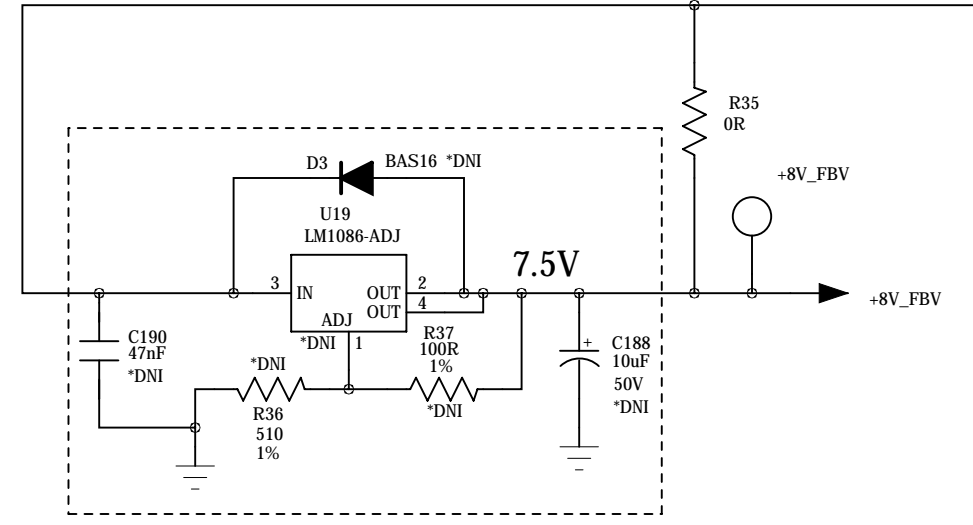
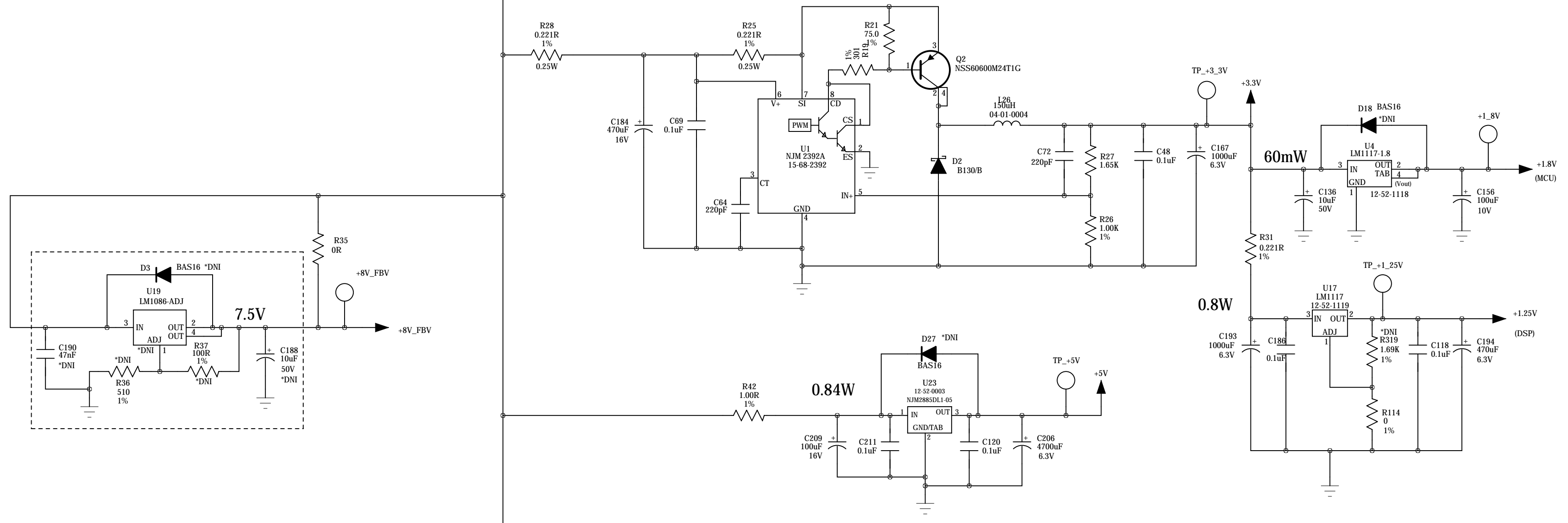
2

1

ECOs INCLUDED ON THIS SCHEMATIC/PCB REVISION		
ECO NO:	DATE:	DESCRIPTION:
-	-	-
-	-	-



*DNI = DO NOT INSTALL



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COMPANY:	LINE 6	
TITLE:	P19-1 POD HD BEAN MAIN POWER	
PROGRAM:	PADS LOGIC 2007	REV: C
FILENAME:	SCHEMATIC P19-1 POD HD BEAN MAIN REV C.sch	
SCALE: 1:1	SIZE: C	PART NUMBER: 35-00-0394
DRAWN: CED	DATED: 03.30.2011	SHEET: 11 OF 11
CHECKED: review panel	DATED: 07.16.2010	

BOM Report99-060-1705 - POD HD US P19-1

Level	Item	Part Number	Qty	Refdes	Rev	Description
1	1	11-30-8621	1.0		A	XFMR WALL 100-240VAC 50-60HZ 9VDC 3000MA DC-3G
1	2	21-34-2000	1.0			CBL USB HIGH SPEED 2 METER BLK
1	3	40-00-0295	1.0		D	MANUAL USER POD HD BEAN P19-1
1	4	40-00-1000	1.0		H	CARD WARRANTY LINE 6
1	5	40-01-0016	1.0		D	CARD LICENSE-AGREEMNT END-USER ALL-PRODUCTS
1	6	40-03-2000	1.0		G	CARD REGISTRATION US
1	7	40-03-2000-1	1.0		A	CARD REGISTRATION EUROPE
1	8	40-10-0399	1.0		B	CARTON GIFT POD HD BEAN P19-1
2	1	41-10-0008	1.0		B	ARTWORK CARTON GIFT POD HD BEAN P19-1
1	9	40-10-0409	0.2		A	CARTON SHIPPING POD HD BEAN P19-1
1	10	40-15-0124	1.0		A	INNER BOARD RIGHT PART P19-1
1	11	40-15-0125	1.0		A	INNER BOARD LEFT PART P19-1
1	12	40-20-0011	1.0		A	BAG PLASTIC 10 x 16 2 mil
1	13	40-20-0070	1.0		A	BAG PLASTIC SHIPPING 9" x 12" 2-MIL
1	14	40-25-0024	1.0		B	STICKER ART SEAL EULA
1	15	40-25-0082	1.0		A	LABEL ROUND 1.75" TRANSPARENT
1	16	40-25-0233	0.2		C	LABEL MASTER CARTON MATTE WHITE
1	17	40-30-0013	1.0		A	LABEL SERIAL NUMBER/ PART NUMBER STANDARD MATTE WHITE
1	18	59-00-0079	1.0		E	ASSY UNIT-COMPLETE POD HD BEAN P19-1
2	1	30-00-1632	4.0			SCREW 6-32 x 3/8IN PPB TAP-TITE STL
2	2	30-15-0038	4.0			SPACER ENCDR SPRT .44 OD x .33ID x .32 LG BLACK ABS P10-1
2	3	30-27-0207-1	1.0		C	BEZEL DISPLAY 5.8 X 3.3 X .08 CLEAR PC P19
3	1	41-00-0322	0.0		B	ARTWORK SILKSCREEN BEZEL POD HD BEAN P19-1
2	4	30-27-0208-3	1.0		D	BUTTON DOUBLE LEFT 1.6 X 1.3 X .78 ABS PLASTIC P19
3	1	41-00-0323	0.0		A	ARTWORK SILKSCREEN BUTTON LEFT POD HD BEAN P19-1
2	5	30-27-0208-4	1.0		D	BUTTON DOUBLE RIGHT 1.6 X 1.3 X .78 ABS PLASTIC P19
3	1	41-00-0324	0.0		A	ARTWORK SILKSCREEN BUTTON RIGHT POD HD BEAN P19-1
2	6	30-27-0217-1	1.0		G	BUTTON 4 WAY TOP .8 DIA x .4 HT ABS NO PLTG
2	7	30-27-0218	1.0		A	BUTTON 4 WAY BOTTOM .8 DIA x 0.5 HT ABS
2	8	30-27-0221	1.0		B	4-WAY SW PIVOT PIN .37 x .200 DIA NYLON 6/6 WHITE
2	9	30-45-0036	5.0		C	KNOB ENCODER W/O INDICATOR. 0.625 INCH ABS BLACK P18-1
2	10	30-45-0041	8.0		A	KNOB LARGE WITH INDICATOR 0.61INCH ABS BLACK P19
2	11	30-48-0010	4.0			FOOT RUBBER w/ADHESIVE 3M BUMPON SJ-5012 (OR EQUIV)
2	12	30-51-0275-1	1.0		D	CHASSIS TOP 11.0 X 7.4 X 1.0 ALUMINUM P19
3	1	41-00-0313	0.0		C	ARTWORK SILKSCREEN CHASSIS TOP POD HD BEAN P19-1
2	13	30-51-0276-1	1.0		F	CHASSIS BOTTOM 11.0 X 7.4 X 2.0 ALUMINUM P19-1
2	14	30-51-0277	6.0			PUSH RETAINING FOR 3.0MM SHAFT STEEL BLACK P10-1
2	15	30-60-0006	1.0		A	LOGO LINE 6 SML 38.35 x 7.98MM w/ADHSV BRUSHED/BLK FINISH AL
2	16	30-63-0028	1.0		A	FOAM RING 4-WAY SW RET PU .75 OD x .40 ID x .18 HT BLK
2	17	30-63-0600-4	1.0		E	FOAM W/ADHESIVE 0.6" X 0.25" X 0.06" VOLARAPOLELEFIN
2	18	30-65-0038	1.0		A	PET TAPE/WITH 3M ADHESIVE INSULATOR FOR RCA JACK 16MM X 16MM X 0.2MM BLACK
2	19	30-75-0048-1	1.0		D	KEYPAD RUBBER 5.3 X .7 X .7" P19
3	1	41-00-0325	0.0		A	ARTWORK SILKSCREEN KEYPAD POD HD BEAN P19-1
2	20	40-25-0020	1.0		A	LABEL INSPECTION QUALITY
2	21	40-25-0330	1.0		A	LABEL COMPLIANCE POD HD BEAN P19-1
2	22	40-30-0013	1.0		A	LABEL SERIAL NUMBER/ PART NUMBER STANDARD MATTE WHITE
2	23	50-02-0394	1.0		F	PCBA MAIN POD HD BEAN P19-1
3	1	01-24-0000	5.0	JP1,R14,R35,R39,R184	A	RES OR 1% 1/8W 0805
3	2	01-24-1000	1.0	R10	A	RES 100R 1% 1/8W 0805
3	3	01-24-1001	4.0	R2,R5,R8-R9	A	RES 1.00K 1% 1/8W 0805
3	4	01-24-1002	2.0	R132,R156	A	RES 10.0K 1% 1/8W 0805
3	5	01-24-10R0	2.0	R18,R83	A	RES 10.0R 1% 1/8W 0805
3	6	01-24-1210	1.0	R195	A	RES 121R 1% 1/8W 0805

3	7	01-24-1300	7.0	R88,R93,R96,R123-R125,R128	A	RES 130R 1% 1/8W 0805
3	8	01-24-1502	1.0	R181	A	RES 15.0K 1% 1/8W 0805
3	9	01-24-15R0	2.0	R139,R161	A	RES 15R 1% 1/8W 0805
3	10	01-24-1R00	2.0	R15-R16	A	RES 1.0R 1% 1/8W 0805
3	11	1-24-2002	8.0	R55,R60,R87,R92,R100,R107,R172-R173	A	RES 20.0K 1% 1/8W 0805
3	12	01-24-22R1	1.0	R17	A	RES 22.1R 1% 1/8W 0805
3	13	01-24-30R1	11.0	R105,R113,R120,R185-R192	A	RES 30.1R 1% 1/8W 0805
3	14	01-24-40R2	1.0	R127	A	RES 40.2R 1% 1/8W 0805
3	15	1-24-4751	2.0	R131,R151	A	RES 4.75K 1% 1/8W 0805
3	16	1-24-4752	1.0	R133	A	RES 47.5K 1% 1/8W 0805
3	17	01-24-47R5	10.0	R101,R112,R129,R134,R138,R143,R149,R159-R160,R162	A	RES 47.5R 1% 1/8W 0805
3	18	1-24-4870	1.0	R72	A	RES 487R 1% 1/8W 0805
3	19	01-24-5R11	2.0	R86,R157	A	RES 5.11R 1% 1/8W 0805
3	20	1-24-8871	4.0	R78-R79,R109-R110	A	RES 8.87K 1% 1/8W 0805
3	21	01-24-88R7	1.0	R71	A	RES 88.7R 1% 1/8W 0805
3	22	01-25-0000	3.0	R4,R114,R146	A	RES OR 1% 1/10W 0603
3	23	01-25-01R0	2.0	R34,R42	A	RES 1.0R 1% 1/10W 0603
3	24	01-25-0221	6.0	R43-R48	A	RES 220R 1% 1/10W 0603
3	25	01-25-1001	12.0	R26,R57-R58,R61-R62,R90-R91,R150,R158,R175,R177,R182	A	RES 1.00K 1% 1/10W 0603
3	26	01-25-1002	14.0	R13,R20,R24,R56,R77,R81,R135,R145,R152,R154,R178-R180,R183	A	RES 10.0K 1% 1/10W 0603
3	27	01-25-1003	3.0	R38,R40,R63	A	RES 100K 1% 1/10W 0603
3	28	01-25-10R0	1.0	R66	A	RES 10.0R 1% 1/10W 0603
3	29	01-25-1151	1.0	R174	A	RES 1.15K 1% 1/10W 0603
3	30	01-25-1183	1.0	R168	A	RES 118K 1% 1/10W 0603
3	31	01-25-1244	1.0	R167	A	RES 1.24M 1% 1/10W 0603
3	32	01-25-1400	2.0	R89,R95	A	RES 140R 1% 1/10W 0603
3	33	01-25-1501	4.0	R1,R7,R50,R53	A	RES 1.50K 1% 1/10W 0603
3	34	01-25-1651	1.0	R27	A	RES 1.65K 1% 1/10W 0603
3	35	01-25-1820	1.0	R32	A	RES 182R 1% 1/10W 0603
3	36	1-25-2001	12.0	R74-R76,R80,R84-R85,R98-R99,R102-R103,R115-R116	A	RES 2.00K 1% 1/10W 0603
3	37	1-25-2151	2.0	R147-R148	A	RES 2.15K 1% 1/10W 0603
3	38	1-25-2210	1.0	R41	A	RES 221R 1% 1/10W 0603
3	39	1-25-2212	1.0	R166	A	RES 22.1K 1% 1/10W 0603
3	40	1-25-2213	1.0	R165	A	RES 221K 1% 1/10W 0603
3	41	01-25-22R1	2.0	R64-R65	A	RES 22.1R 1% 1/10W 0603
3	42	1-25-2320	2.0	R117,R126	A	RES 232R 1% 1/10W 0603
3	43	1-25-2491	1.0	R33	A	RES 2.49K 1% 1/10W 0603
3	44	1-25-2802	1.0	R30	A	RES 28.0K 1% 1/10W 0603
3	45	1-25-4022	1.0	R141	A	RES 40.2K 1% 1/10W 0603
3	46	1-25-4750	1.0	R164	A	RES 475R 1% 1/10W 0603
3	47	1-25-4751	16.0	R3,R6,R11-R12,R22-R23,R94,R97,R111,R118-R119,R121-R122,R136-R137,R144	A	RES 4.75K 1% 1/10W 0603
3	48	1-25-4752	6.0	R51,R54,R59,R169-R171	A	RES 47.5K 1% 1/10W 0603
3	49	1-25-4872	1.0	R155	A	RES 48.7K 1% 1/10W 0603
3	50	1-25-4994	1.0	R176	A	RES 4.99M 1% 1/10W 0603
3	51	1-25-6490	2.0	R49,R52	A	RES 649R 1% 1/10W 0603
3	52	1-25-6982	1.0	R153	A	RES 69.8K 1% 1/10W 0603
3	53	1-25-7320	1.0	R163	A	RES 732R 1% 1/10W 0603
3	54	01-25-75R0	1.0	R21	A	RES 75R 1% 1/10W 0603
3	55	1-28-3010	1.0	R19	A	RES 301R 1% 1/4W 1206
3	56	01-28-R221	4.0	R25,R28,R31,R108	A	RES 0.22R 1% 1/4W 1206
3	57	01-28-R270	1.0	R29	A	RES 0.270R 1% 1/4W 1206
3	58	01-48-0025	1.0	R67	A	POT SINGLE 5K LOG TAPER RIGHT ANGLE 25MM SHAFT
3	59	01-48-0103	8.0	R68-R70,R73,R104,R106,R140,R142	A	POT MONO 10KB LINEAR TAPER 25MM D-SHAFT
3	60	03-10-0331	1.0	C11	A	CAP ELEC 330uF 10V 20% RADIAL 6.3/11.2/5

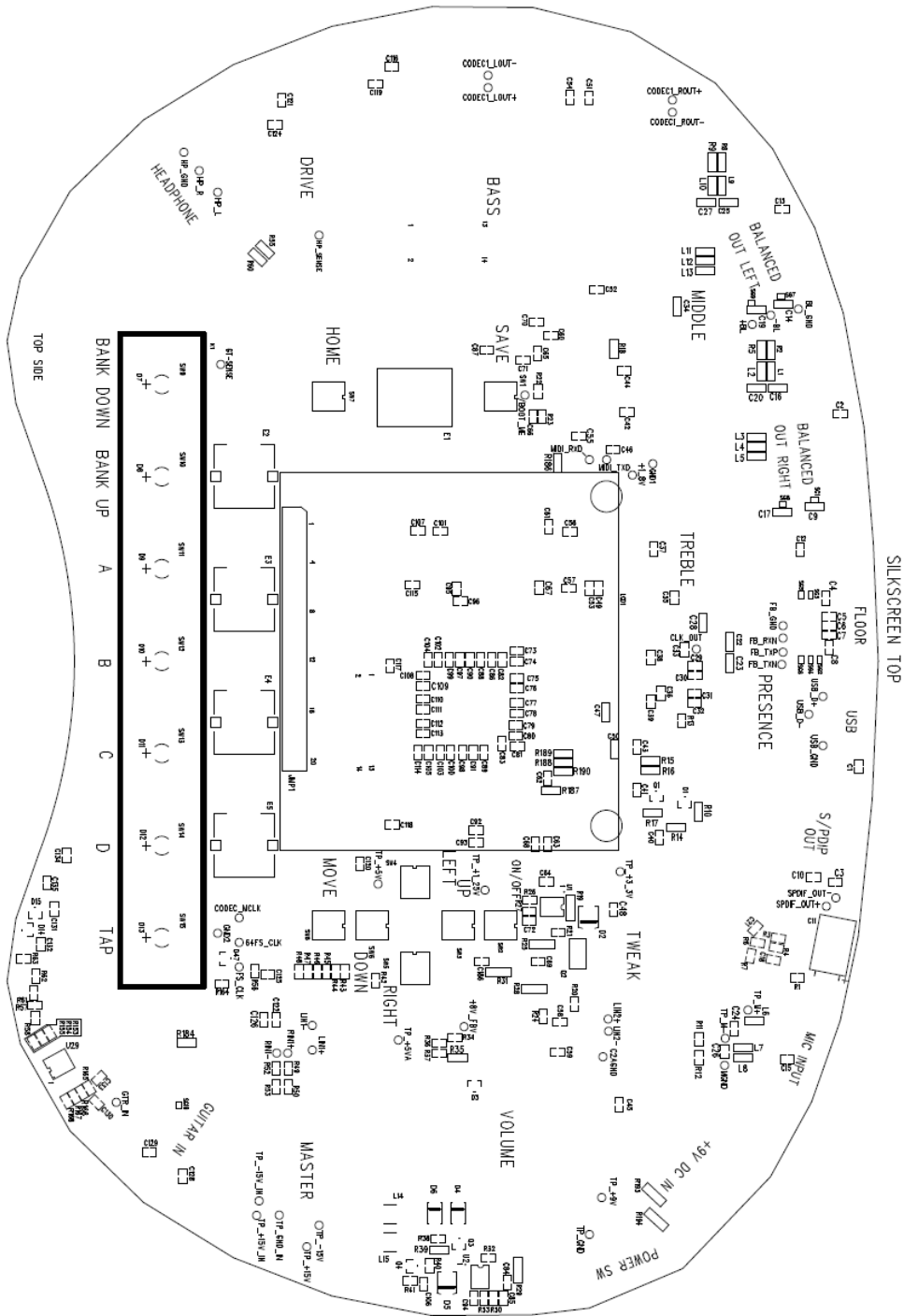
3	61	03-10-0478	2.0	C206-C207		CAP ELEC 4700uF 6.3V 20% RADIAL 12.5/20/5
3	62	03-10-1107	2.0	C160,C192		CAP ELEC 100uF 6.3V 20% RADIAL 5/11/5
3	63	3-10-6108	1.0	C146		CAP ELEC 1000uF 6.3V 20% RADIAL 8/11.5/5
3	64	03-12-0107	2.0	C140,C189		CAP ELEC 100uF 16V 20% RADIAL 6.3/11/5
3	65	03-12-0108	1.0	C175		CAP ELEC 1000uF 16V 20% RADIAL 10/16/5
3	66	03-12-0228	1.0	C229		CAP ELEC 2200uF 16V 20% RADIAL 12.5/20/5
3	67	03-12-0476	2.0	C187,C233		CAP ELEC 47uF 16V 20% RADIAL 6.3/11.2/5
3	68	03-14-0107	1.0	C230		CAP ELEC 100uF 25V 20% RADIAL 6.3/11.2/5
3	69	03-14-0108	2.0	C205,C210		CAP ELEC 1000uF 25V 20% RADIAL 10/20/5
3	70	03-18-0105	6.0	C168-C169,C185,C212,C220,C225		CAP ELEC 1uF 50V 20% RADIAL 5/11/5
3	71	03-18-0106	9.0	C138-C139,C213,C215,C218,C222-C223,C227,C237		CAP ELEC 10uF 50V 20% RADIAL 5/11/5
3	72	03-18-0225	2.0	C147,C157	A	CAP ELEC 2.2uF 50V 20% RADIAL 5/11/5
3	73	03-36-0224	1.0	C148		CAP ESTR 0.22uF 50V 5% TH 11/6/11.5/7.5
3	74	03-50-0120	2.0	C22-C23		CAP NPO 12pF 50V 5% 0805
3	75	03-50-0272	2.0	C158,C183		CAP NPO 2.7nF 50V 5% 0805
3	76	03-50-0391	4.0	C163-C164,C179-C180		CAP NPO 390pF 50V 5% 0805
3	77	03-50-0561	2.0	C47,C50		CAP NPO 560pF 50V 5% 0805
3	78	03-52-0102	8.0	C9,C14,C16-C17,C19-C20,C25,C27		CAP X7R 1nF 50V 10% 0805
3	79	03-52-0104	2.0	C28,C155		CAP X7R 0.1uF 50V 10% 0805
3	80	03-52-0334	1.0	C154		CAP X7R 0.33uF 25V 10% 0805
3	81	03-52-0473	7.0	C34,C137,C159,C208,C224,C232,C234		CAP X7R 47nF 50V 10% 0805
3	82	03-56-0100	2.0	C24,C26		CAP NPO 10pF 50V 5% 0603
3	83	03-56-0101	7.0	C10,C129,C161-C162,C181,C238-C239		CAP NPO 100pF 50V 5% 0603
3	84	03-56-0102	4.0	C3,C170,C217,C221		CAP NPO 1nF 50V 5% 0603
3	85	03-56-0221	4.0	C64,C72,C85,C94		CAP NPO 220pF 50V 5% 0603
3	86	03-56-0470	1.0	C236		CAP NPO 47pF 50V 5% 0603
		03-58-0102		C5,C7-C8,C53,C57,C61-C62,C68,C73,C75,C77,C79,C83,C86,C90-C91,C93,C95,C99-C100,C104-C105,C107,C109,C111,C113,C176,C195		CAP X7R 1nF 50V 10% 0603
3	87		28.0			
3	88	03-58-0103	4.0	C30-C31,C36,C173		CAP X7R 10nF 50V 10% 0603
		03-58-0104		C1-C2,C4,C6,C12-C13,C15,C18,C21,C29,C32-C33,C35,C37-C46,C48-C49,C51-C52,C54-C56,C58-C60,C63,C65-C67,C69-C71,C74,C76,C78,C80-C82,C84,C87-C89,C92,C96-C98,C101-C103,C106,C108,C110,C112,C114-C128,C130-C135,C141-C144,C150-C153,C165-C166,C171-C172,C174,C178,C186,C200-C204,C211,C214,C216,C219,C231		CAP X7R 0.1uF 25V 10% 0603
3	89		107.0			
3	90	03-80-0107	1.0	C156		CAP ELEC 100uF 10V 20% SM 6.3/5.4/7.8
3	91	03-80-0108	2.0	C167,C193		CAP ELEC 1000uF 6.3V 20% SM 10/10.2/12
3	92	03-80-0109	1.0	C177		CAP ELEC 100uF 10V 20% SM 5.0/5.4/6.5
3	93	03-80-1477	1.0	C194		CAP ELEC 470uF 6.3V 20% VS SM
3	94	03-82-0106	2.0	C145,C149		CAP ELEC 10uF 16V 20% SM 4/5.4/5.5
3	95	03-82-0107	3.0	C209,C240-C241		CAP ELEC 100uF 16V 20% VS SM
3	96	03-82-0477	3.0	C182,C184,C196		CAP ELEC 470uF 16V 20% SM 10/10.2/12
3	97	03-84-0477	3.0	C191,C198-C199		CAP ELEC 470uF 25V 20% SM 10/10.2/12
3	98	03-88-0105	1.0	C235		CAP ELEC 1uF 50V 20% VS SM
3	99	03-88-0106	1.0	C136		CAP ELEC 10uF 50V 20% VS SM
3	100	04-01-0004	2.0	L26-L27		INDUCTOR CHOKE 150UH 20% 0.28R 1A SM SHIELDED
3	101	04-01-0100	2.0	L14-L15		INDUCTOR DRUM-CORE 10uH @ 2.52MHz 1.15A SM
3	102	04-04-0001	2.0	L21,L24		FERRITE BEAD 3 TURN 600R @ 100MHz MATERIAL 61 RADIAL TH
3	103	06-20-0099	5.0	D22-D25,D46		DIODE GEN PUR DUAL 70V 215mA 6nS SOT-23 SM
3	104	06-23-0054	6.0	D16-D17,D20-D21,D28-D29		DIODE SCHOTTKY DUAL 30V 200mA 5nS SOT-23 SM
3	105	06-23-0340	2.0	D4,D6		DIODE SCHOTTKY 3A 40V SMA SM
3	106	06-28-0001	3.0	D14-D15,D47	XO	DIODE ZENER 10V 2% 250MW TO-236AB SM
3	107	06-32-0130	2.0	D2,D5		DIODE SCHOTTKY 1A 30V SMB SM
3	108	06-32-0340	1.0	D19		DIODE SCHOTTKY 3A 40V SMB SM
3	109	06-34-0016	17.0	D1,D30-D45		DIODE SWITCHING 75V 200mA 6nS SOT-23 SM

3	110	09-10-0600	1.0	Q2	TRANS PNP 60V 6.0A 100MHZ SOT-223 SM
3	111	9-10-4401	5.0	Q1,Q3,Q6-Q8	TRANS NPN SMALL SIGNAL SOT-23 SM
3	112	9-10-4403	1.0	Q5	TRANS PNP SMALL SIGNAL SOT-23 SM
3	113	9-14-3098	1.0	Q4	TRANS MOSFET P-CHAN 30V 3.8A SOT-23 SMD
3	114	11-00-0003	1.0	Y1	CRYSTAL 24MHz 2 PIN LOW PROFIL E METAL CAN AT49 TH
3	115	11-1-2258	1.0	Y3	OSCILLATOR 22.5792MHz 3.3V W/3 -S HCMOS OUT 4 PIN HS-DIP8
3	116	11-1-2458	1.0	Y2	OSCILLATOR 24.576MHz 3.3V W/3- S HCMOS OUT 4 PIN HS-DIP8
3	117	11-10-0501	2.0	L22-L23	FERRITE BEAD 500R @100MHz 2.5A 1206 SM
3	118	11-10-2012	22.0	L1-L13,L16-L20,L25,L28-L30	FERRITE BEAD 600R @ 100MHz 300 mA 0805 SM
3	119	11-33-0120	1.0	T1	XFMR AUDIO DIGITAL X-MISSION 1:1
3	120	12-52-0003	2.0	U22-U23	A IC REG LINEAR LDO +5V 500mA SM
3	121	12-52-1118	1.0	U4	IC REG 1.8V LDO LINEAR 800mA S OT-223 SM
3	122	12-52-1119	1.0	U17	A IC VREG LINEAR LDO ADJ 800MA LM1117 DPAK TO-252 SMD
3	123	12-54-0074	3.0	U12,U21,U27	IC OP AMP TL074 SM
3	124	12-54-0134	1.0	U31	IC OP AMP OPA134 SO-8 SM
3	125	12-54-5538	3.0	U3,U30,U32	IC OP AMP DUAL LO NOISE SO-8 S M
3	126	12-62-4051	1.0	U29	IC SWITCH ANALOG 8-CHAN TSSOP-16 SM
3	127	12-64-4272	2.0	U14,U28	IC STEREO AUDIO CODEC 24 BIT 192 KHz CS4272 SM
3	128	15-64-0014	1.0	U26	IC 74HCT14 HEX INVERTER 6 SM
3	129	15-64-0273	2.0	U24-U25	IC 74HCT273 OCTAL D-TYPE FLIP FLOP 8 BIT SO-20 SM
3	130	15-65-0000	1.0	U8	IC 74LCX00 LOW VOLTAGE QUAD 2 INPUT NAND GATE 5V SO-14 SM
3	131	15-65-0002	1.0	U10	IC 74LCX02 LOW VOLTAGE QUAD 2 INPUT NOR GATE 5V SO-14 SM
3	132	15-65-0015	1.0	U9	IC SN74LVC14AD LOW VOLTAGE CMO S INV HEX SCHMITT TRIG SO-14
3	133	15-68-2392	2.0	U1-U2	A IC CONTROLLER JRC NJM2392 DMP-8 SMD
3	134	15-68-6801	1.0	U5	IC CONTROLLER USB 2.0 w/8052 MCU SSOP-56 SM
3	135	15-70-0002	2.0	U15,U20	IC SDRAM 3.3V 64MBIT 1M X 16 X 4 TSOP-54 SM
3	136	15-78-0256	1.0	U6	IC EEPROM 256K 2.5V 400KHz CMO S SOIC-8 SM
3	137	15-79-0088	1.0	U7	IC MEMORY SECURE WITH AUTHENTI CATION SO-8 SM
3	138	15-84-2220	1.0	U13	IC MCU 16/32 BIT ARM W/64K ADC LPC2220 LQFP144 SM
3	139	15-86-3369	1.0	U18	IC DSP SHARC PROCESSOR 32 BIT 333MHZ ADSP-21369KSWZ-2A LQFP208EP SMD
3	140	15-92-5809	1.0	U11	A IC RESET 3 PIN 3.3V ACTIVE LOW OUTPUT SO
3	141	18-00-0005	7.0	D7-D13	A LED RED SUPER BRIGHT T-1 3M M TH
3	142	21-00-0014	1.0	J7	JACK BARREL PCB MT 2.5MM DC PO WER 3 PIN TH
3	143	21-00-6616	4.0	J1,J5,J10-J11	B JACK 1/4" TRS PCB MOUNT 6 PIN HORIZONTAL TH
3	144	21-02-0003	1.0	J4	JACK RCA 2 PIN RT ANGLE PCB MO UNT
3	145	21-08-0002	1.0	J3	JACK XLR FEMALE PCB MOUNT RT ANGLE W/NO RELEASE TAB TH
3	146	21-16-0045	1.0	J6	JACK RJ-45 MOD 8/8 RT/A FEMALE PCB 50AU
3	147	21-21-0001	1.0	J2	JACK USB SERIES B SHIELDED PCB MNT BLACK
3	148	24-12-0001	4.0	E2-E5	ENCODER 24 STEP w/25MM SHFT TH
3	149	24-12-0006	1.0	E1	ENCODER 20 STEP w/SWITCH 15MM D-SHAFT METAL V-MNT PCB
3	150	24-24-2107	1.0	PSW1	SWITCH ROCKER ON/OFF 2 PIN HOR IZONTAL MNT
3	151	24-31-0002	8.0	SW1-SW8	SWITCH TACT 6MM SQ 4 PIN W/RND 3.5MM ACTUATOR SM
3	152	30-00-0266	4.0		A SCREW #3-48 UNC X 1/2" SOCKET HEAD STEEL
3	153	30-06-0018	4.0		A NUT HEX #3-48 STL
3	154	30-15-0007	1.0		INSULATOR XTAL 4.9MM C-C 11.8 x 5.6MM MYLAR
3	155	30-15-4030	4.0		A SPACER 4MM HEIGHT NYLON
3	156	30-18-3030	8.0	GF1-GF8	CLIP GROUND PCB .30 x .30 x .07
3	157	30-65-0034	1.0		A RUBBER TAPE/ADHESIVE FOR INSULATOR PCBA 2.68IN X 2.48IN X 0.008IN GRAY
3	158	35-00-0394	1.0		C PCB MAIN POD HD BEAN P19-1
3	159	40-30-2000	1.0		LABEL ESN 38.10 X 6.35MM THERMAL XFR MATTE WHITE
3	160	45-02-0066	1.0	U16	V1.33.0C IC PROGRAMMED FLASH/MCU POD HD BEAN P19-1
4	1	15-78-6401	1.0		IC FLASH 64Mb 3.3V 70nS TSOP-4 8 SM
3	161	50-02-0147	1.0		C PCBA DISPLAY LCD 128X64 GRAPHIC 6:00 WHITE STRANDED TINNED
4	1	18-30-0011-2	1.0		A DISPLAY LCD MODULE 128X64 POS GRAPHIC 6-OCLOCK XFLECT WHITE P18-1
4	2	21-30-0073	1.0		B CBL RIBBON SIL 20 PIN 26AWG 0.100 PITCH STRANDED TINNED AND TINNED TIPS

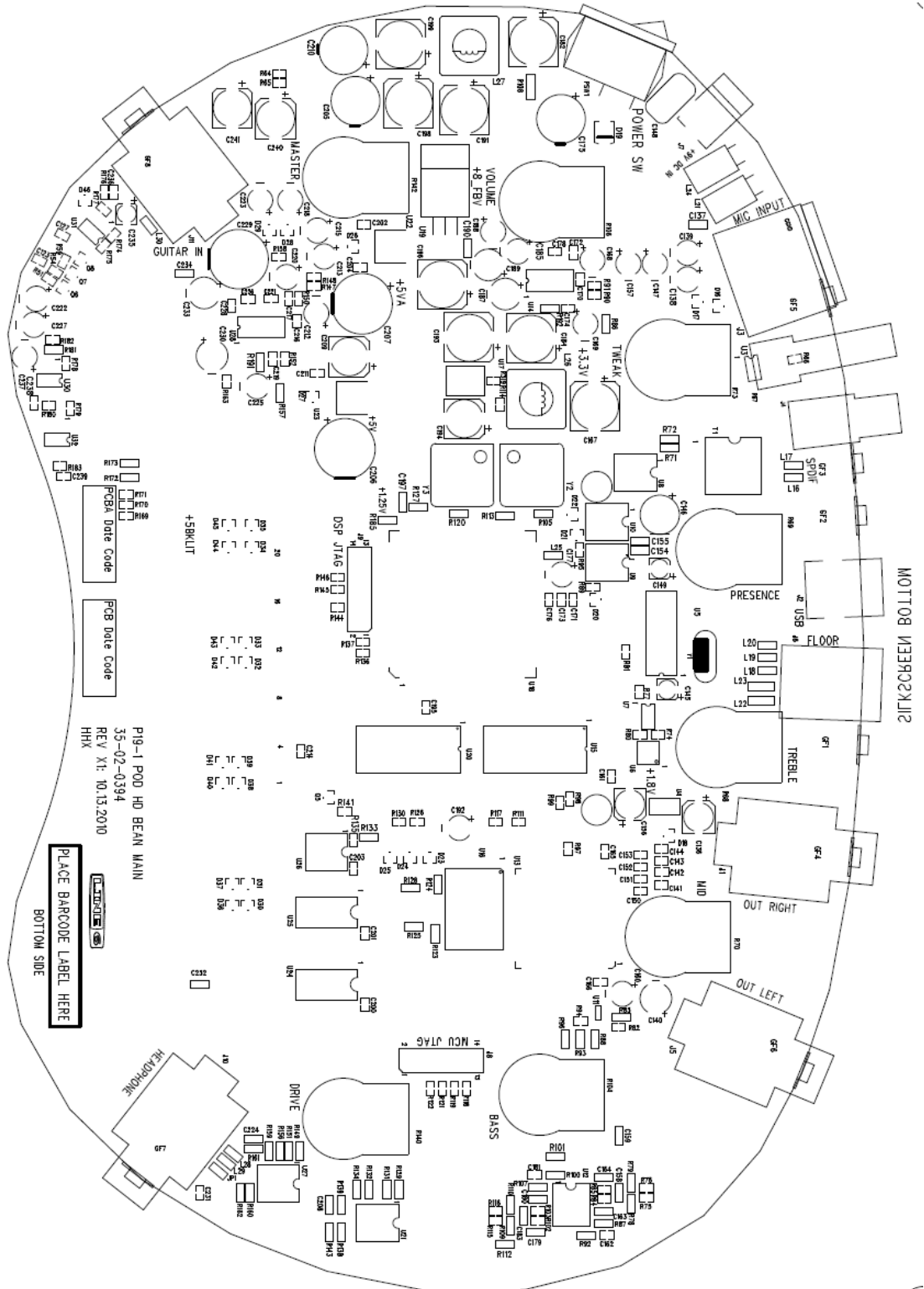
P19-1 POD HD BEAN PCBA Assembly Instructions Rev D

MAIN PCBA: 50-02-0394

TOP ASSEMBLY



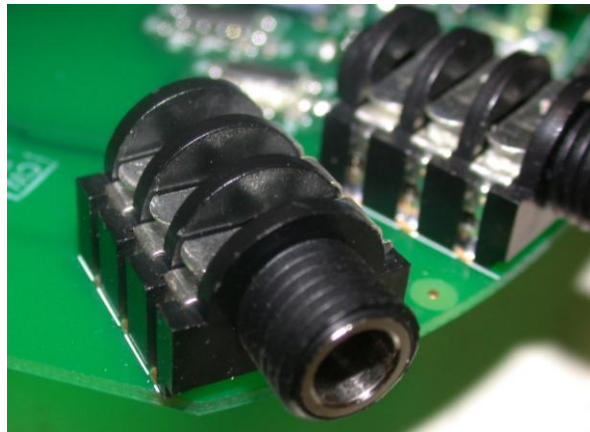
BOTTOM ASSEMBLY



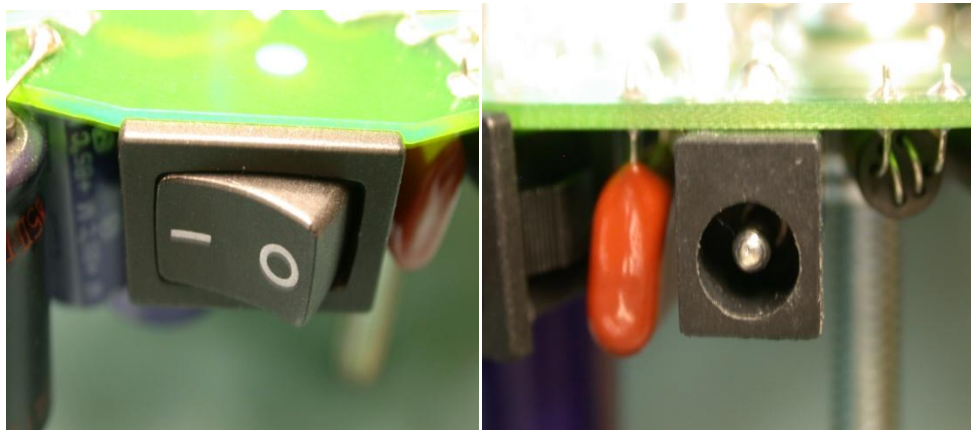
1. **“NOT INSTALLED” COMPONENTS:** Do not install the following components:

R82, R37, R319, R130, R36, R193, R194, C188, C197, C190, C226, C228, D3, D18, D26, U19, J8, and J9

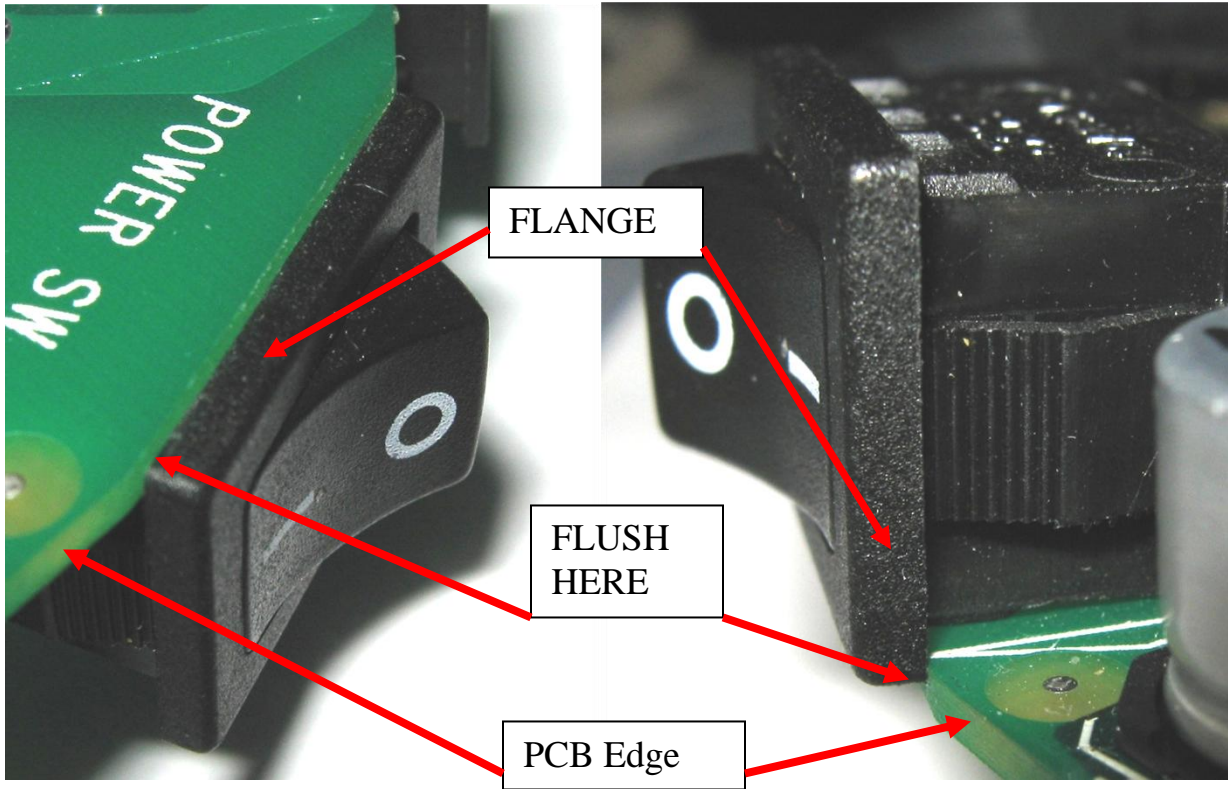
2. **JACKS:** Make sure ALL jacks J1, J5, J10, and J11 (P/N 21-00-6616) are mounted flush against the PCB and lined up with silkscreen outline within +/-1 degree of accuracy. **ALL jacks are mounted on the bottom side of the PCB.**



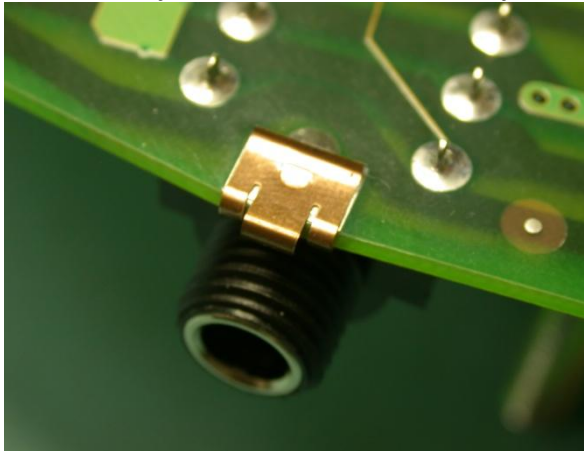
3. **POWER SWITCH and POWER JACK:** Power switch PSW1 (P/N 24-24-2107) and the power jack J7 (P/N 21-00-0014) are both mounted on the bottom side of the PCB with the switch and jack mounted flush to the PCB.



The switch flange fits flush against the PCB edge.

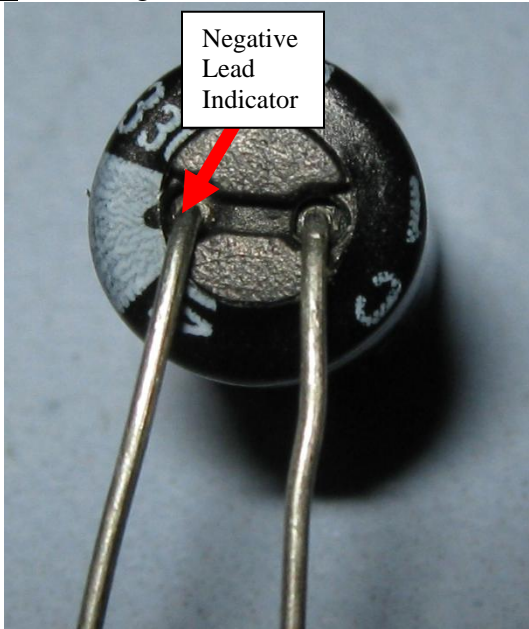


4. **GROUNDING FINGERS:** ALL grounding fingers (GF1-8) 30-18-3030 are mounted flush against the PCB edge. They are mounted with their center clip hole on the TOP side of the PCB (all jacks are on the bottom side) see drawing below. The “curl” of the grounding finger should curve toward the bottom side (toward the corresponding jack if there is one). **They should then be manually soldered on the TOP side.**

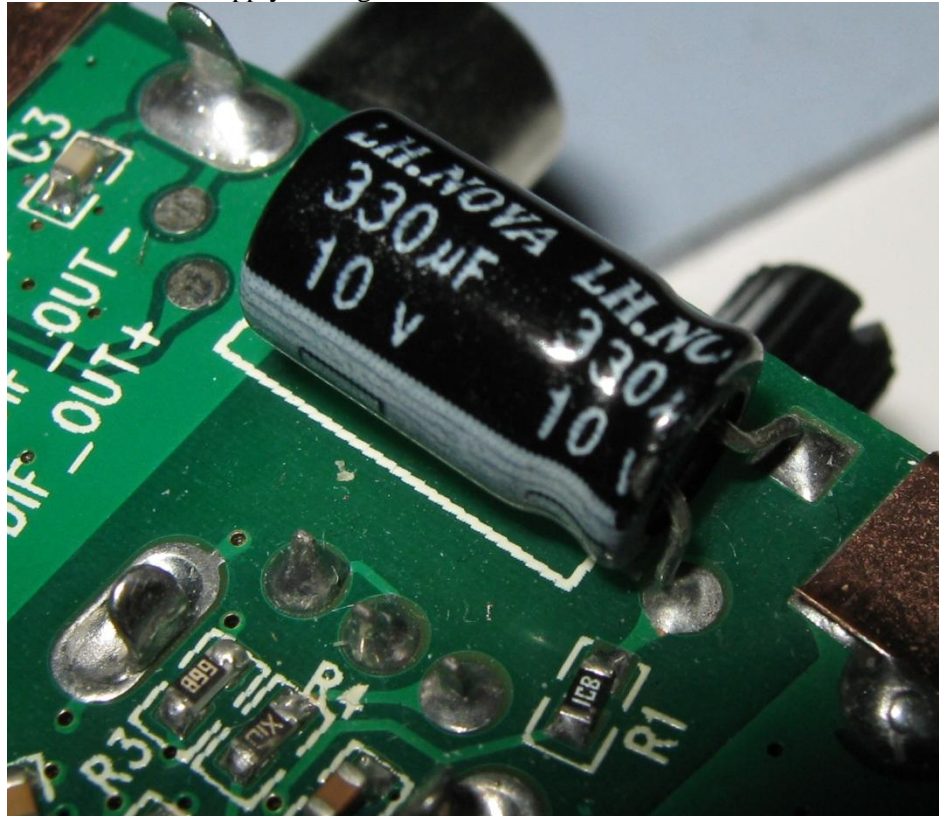


5. **METAL CAN OSCILLATOR:** Y2 (P/N 11-01-2458) and Y3 (P/N 11-01-2258) Metal can oscillator are to be mounted flush on the Bottom Side of the PCB. Make sure to check pin 1 orientation before installing. Add Insulator (P/N 30-15-0007) between the PCB and Y1 (P/N 11-00-0003) before mounting onto the Top Side of the PCB.
6. **ELECTROLYTIC CAPACITORS:** Clip All through hole capacitor leads to .060 from the PCB. All large capacitors are mounted flush against the PCB on the Bottom Side of the PCB: C175, C205, C206, C207, C210, and C229

C11, (P/N 03-10-0331) Bend the capacitor lead to a 90° angle. Make sure the leads are bent in the correct direction. Using the right hand rule, your thumb should point in the direction **opposite** to the negative lead.



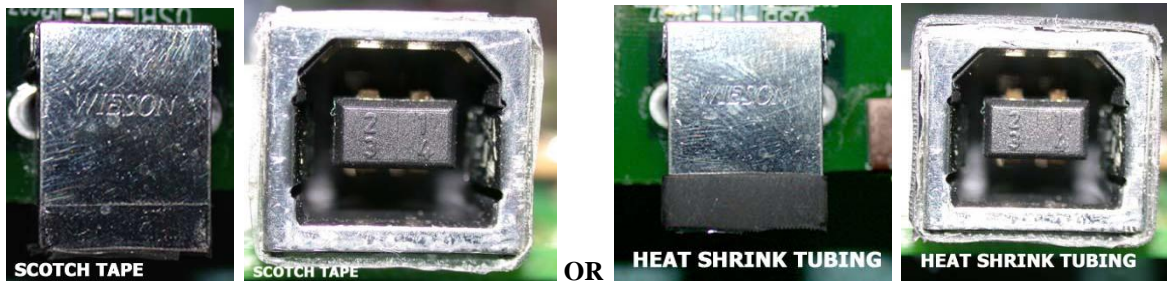
Install C11 on the Top side of the PCB with the negative lead closest to R1. Fully insert C11 so that it is flush with the PCB. Then apply RTV glue to board surface



7. **THRU HOLE FERRITE BEADS:** L15 and L24 (P/N 04-04-0001) must be mounted on its side flush against the PCB and lined up with silkscreen outline. Clip leads to .060" on the TOP side of PCB. Make sure to apply a dab of RTV between L15 and L24, see picture below.

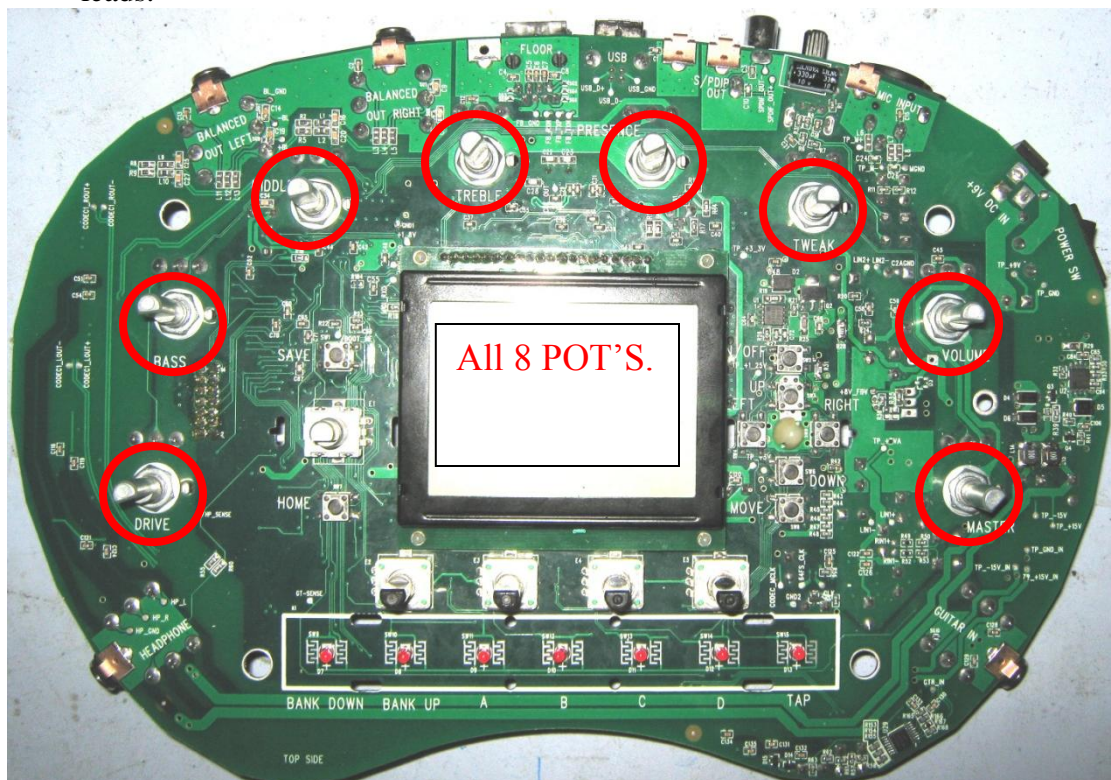


8. **USB JACK:** Mount the USB Jack flush on the Bottom Side of the PCB. Use scotch tape, electrical tape, or heat shrink tubing to prevent the USB jack J2 (P/N 21-21-0001) from shorting to the chassis. Place it around the front edges of the USB jack as shown below. For cosmetic reasons please apply tape or heat shrink as accurately as possible so that the tape or heat shrink does not protrude too far out from the jack.

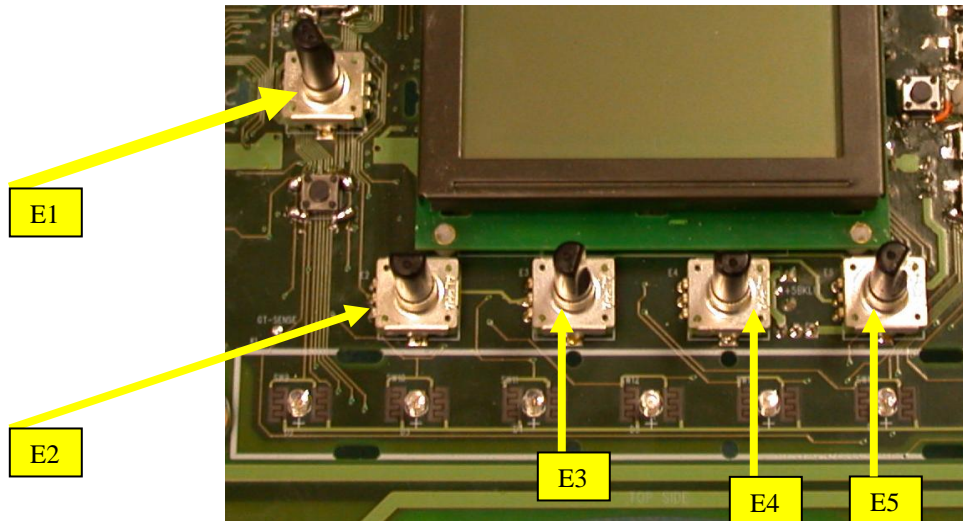


POTENTIOMETERS: Potentiometers R68, R69, R70, R73, R104, R106, R140, and R142 are mounted on the bottom side of the PCB:

- Insert the shaft of the pot through the through-hole from the bottom side of the board. The pot shaft will sit perpendicular to the board when the pot is mounted flush to +/-1 degree. Ensure that the 3 soldering leads and side pin extend through the board. **DO NOT SOLDER AT THIS POINT.** Secure the pot to the board using the supplied hexagonal nut and washer. Tighten until snug.
- After securing the potentiometer using the hex nut and washer, solder the 3 terminal leads.



9. **ENCODERS:** Encoders E2-E5 are 24-step (24-12-0001). Encoder E1, is a 20 step with push switch (24-12-0006). ALL encoders are mounted on the TOP side of the PCB (See picture below). Each encoder should be mounted flush to the PCB within +/- 1 degree of accuracy. See picture below:



10. **THRU HOLE LED's:** Install LED's D7-13 (P/N 18-00-0005) on the Top Side of the PCB, making sure orientation is correct. Solder LEDs on the BOTTOM SIDE of the PCB.

11.

LCD MODULE ASSEMBLY (P/N 50-02-0147):

Step 1 –Solder the 20 pin female staked **cable (P/N 21-30-0073)** to the LCD Module. See Figure# 24.

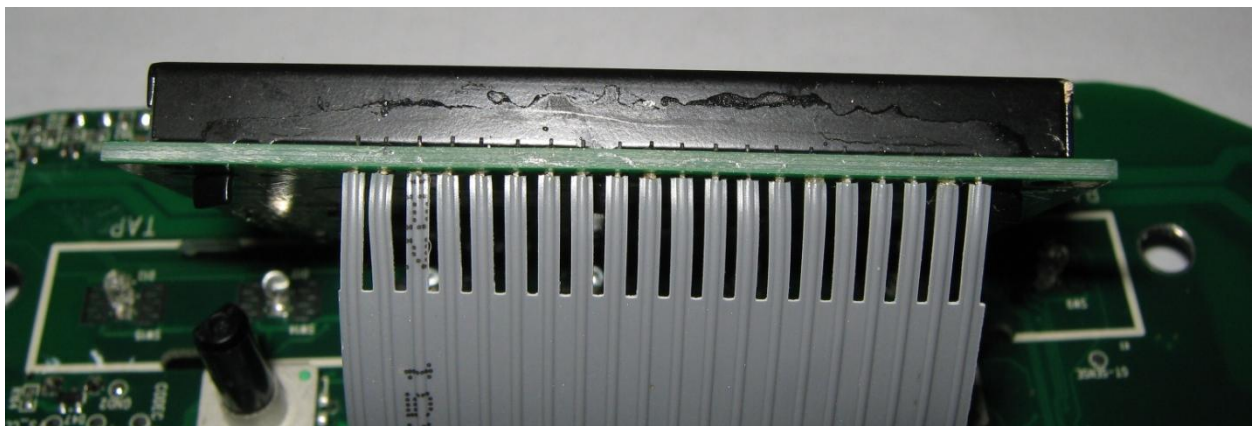


Figure # 24

Step2 – Solder the opposite side of the 20 pin cable (P/N 21-30-0073) to the Main PCBA. See Figure# 25.

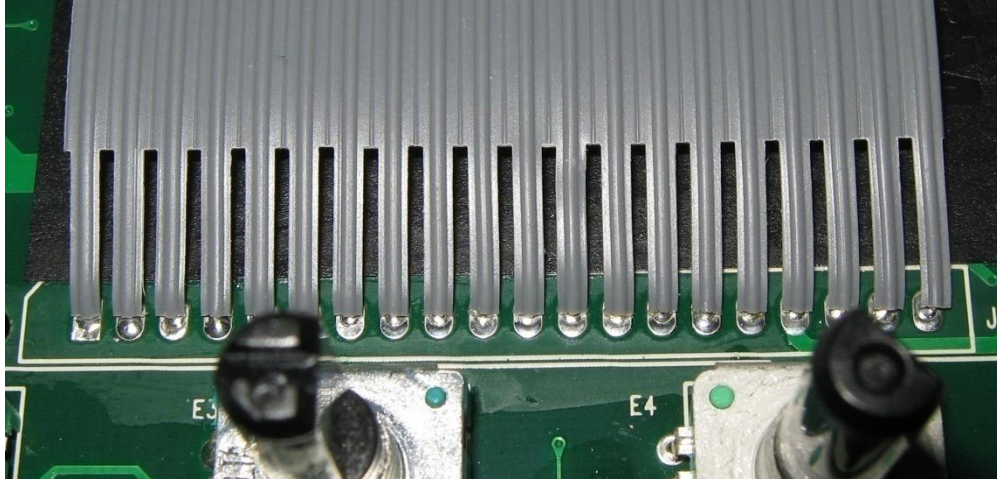
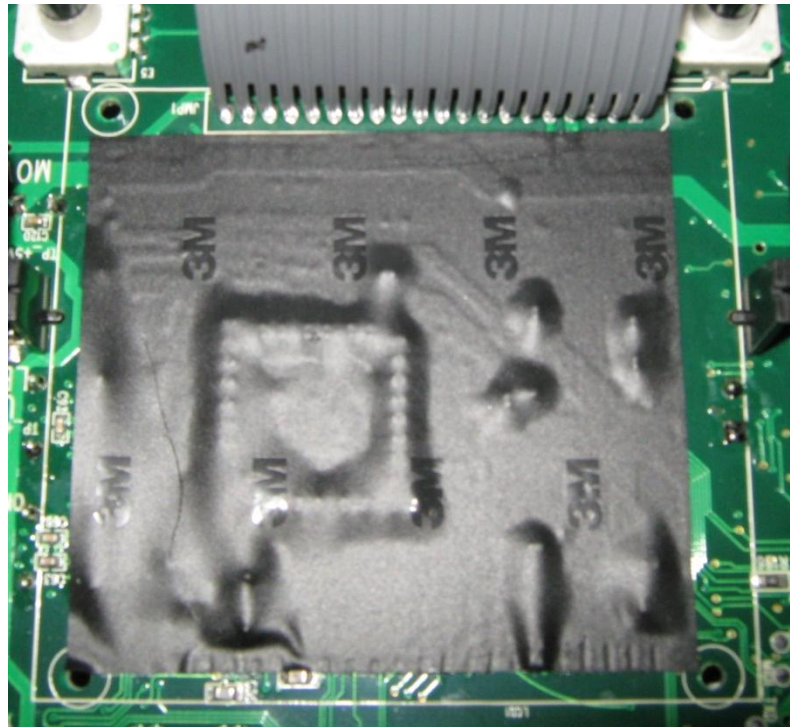


Figure # 25

Step3 – Install the Rubber Tape (P/N 30-65-0034) to the Main PCBA. See Figure# 26.



Figures # 26

Step 4-Install 4 each, Spacer (30-15-4030) Nut (30-06-0018) and Screw (30-00-0266) for fixing LCD. See Figure# 27. Notes: 1) Align the LCD to the silkscreen outline (square) on the PCB. The module must be aligned (straight) within the square on the PCBA.

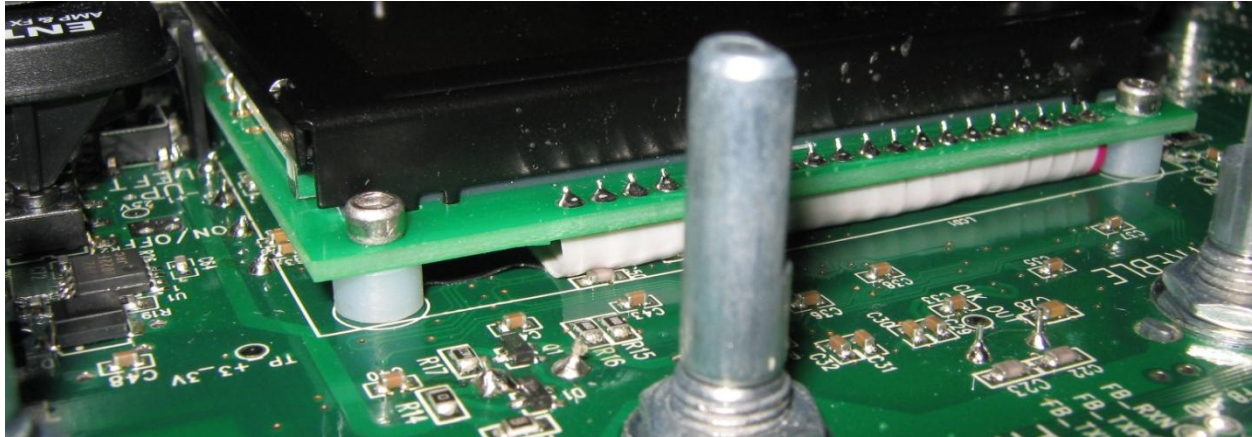
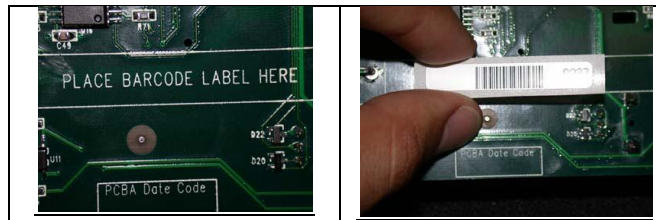


Figure # 27

12. **BARCODE LABEL:** Place barcode label **40-30-2000** on **BOTTOM** side of PCB in the box labeled **“PLACE BARCODE LABEL HERE”** (see picture below).



13. **PCBA Identification:** Place the appropriate date code in its location

POD TNG PCB Assembly Revisions

10/14/10	Rev. X1	PCBA ASSEMBLY INSTRUCTION	Shawn McConomy
11/3/10	Rev. A	Changed the LCD sub assembly install No RTV, different spacers, and Ribbon cable	Shawn McConomy
1/3/11	Rev B	Added steps for the LCD rubber bumpers	Shawn McConomy
1/5/11	Rev C	Changed the orientation of the screws That mount the LCD	Shawn McConomy
4/8/11	RevD	Removed the Rubber bumpers for the LCD	Matt Baum