

Loctite® Threadlockers / Henkel

| Medium Locking Strength | | | | | | | | | | | | | |
|-------------------------|----------|----------------------|-----------|---------|----------------|--------|--------------|--------------|--------------------------|-------|------------|----------------|--|
| Mfg. PN | Pkg (oz) | container | hardening | | Temp Range (F) | max OD | consistency | Viscosity cP | break away torque in-lbs | color | McMC Cat # | 1/1/2022 price | |
| | | | begins | full | | | | | | | | | |
| 242 | 0.02 | One-Time-Use Capsule | 10 min. | 24 hrs. | -65° to 300° | 3/4" | Thin Liquid | 1,150 | 70 | Blue | 91458A111 | 52.46 | |
| 242 | 0.34 | Bottle | 10 min. | 24 hrs. | -65° to 300° | 3/4" | Thin Liquid | 1,150 | 70 | Blue | 91458A112 | 16.26 | |
| 242 | 1.69 | Bottle | 10 min. | 24 hrs. | -65° to 300° | 3/4" | Thin Liquid | 1,150 | 70 | Blue | 91458A113 | 42.82 | |
| 242 | 8.45 | Bottle | 10 min. | 24 hrs. | -65° to 300° | 3/4" | Thin Liquid | 1,150 | 70 | Blue | 91458A710 | 141.33 | |
| 242 | 33.8 | Bottle | 10 min. | 24 hrs. | -65° to 300° | 3/4" | Thin Liquid | 1,150 | 70 | Blue | 1810A33 | 376.91 | |
| 243 | 0.02 | One-Time-Use Capsule | 5 min. | 24 hrs. | -65° to 360° | 3/4" | Thick Liquid | 2,150 | 105 | Blue | 91458A114 | 2.38 | |
| 243 | 0.34 | Bottle | 5 min. | 24 hrs. | -65° to 360° | 3/4" | Thick Liquid | 2,150 | 105 | Blue | 91458A115 | 15.33 | |
| 243 | 1.69 | Bottle | 5 min. | 24 hrs. | -65° to 360° | 3/4" | Thick Liquid | 2,150 | 105 | Blue | 91458A116 | 40.42 | |
| 2432 | 1.69 | Bottle | 30 min. | 24 hrs. | -65° to 300° | 2" | Thin Liquid | 300 | 150 | Blue | 91458A760 | 107.34 | |

| High Locking Strength | | | | | | | | | | | | | |
|-----------------------|----------|----------------------|-----------|---------|----------------|--------|--------------|--------------|--------------------------|-------|------------|----------------|--|
| Mfg. PN | Pkg (oz) | container | hardening | | Temp Range (F) | max OD | consistency | Viscosity cP | break away torque in-lbs | color | McMC Cat # | 1/1/2022 price | |
| | | | begins | full | | | | | | | | | |
| 87 | 1.69 | Bottle | 6 hrs. | 24 hrs. | -65° to 300° | 1" | Thin Liquid | 180 | 60 | Red | 1810A15 | 568.49 | |
| 88 | 1.69 | Bottle | 2 hrs. | 24 hrs. | -65° to 300° | 1" | Thin Liquid | 20 | 35 | Red | 1810A17 | 64.58 | |
| 262 | 0.02 | One-Time-Use Capsule | 5 min. | 24 hrs. | -65° to 300° | 3/4" | Thick Liquid | 2,400 | 190 | Red | 91458A560 | 2.54 | |
| 262 | 0.34 | Bottle | 5 min. | 24 hrs. | -65° to 300° | 3/4" | Thick Liquid | 2,400 | 190 | Red | 91458A170 | 16.26 | |
| 262 | 1.69 | Bottle | 5 min. | 24 hrs. | -65° to 300° | 3/4" | Thick Liquid | 2,400 | 190 | Red | 91458A180 | 42.82 | |
| 262 | 8.45 | Bottle | 5 min. | 24 hrs. | -65° to 300° | 3/4" | Thick Liquid | 2,400 | 190 | Red | 91458A720 | 141.33 | |

| Heavy Duty Threadlockers | | | | | | | | | | | | | |
|--------------------------|----------|----------------------|-----------|---------|----------------|--------|--------------|--------------|--------------------------|-------|------------|----------------|--|
| High Locking Strength | | | | | | | | | | | | | |
| Mfg. PN | Pkg (oz) | container | hardening | | Temp Range (F) | max OD | consistency | Viscosity cP | break away torque in-lbs | color | McMC Cat # | 1/1/2022 price | |
| | | | begins | full | | | | | | | | | |
| 263 | 0.02 oz. | One-Time-Use Capsule | 5 min. | 24 hrs. | -65° to 360° | 1" | Thin Liquid | 500 | 275 | Red | 91458A135 | 52.25 | |
| 263 | 0.34 oz. | Bottle | 5 min. | 24 hrs. | -65° to 360° | 1" | Thin Liquid | 500 | 275 | Red | 91458A610 | 15.33 | |
| 263 | 1.69 oz. | Bottle | 5 min. | 24 hrs. | -65° to 360° | 1" | Thin Liquid | 500 | 275 | Red | 91458A620 | 40.42 | |
| 263 | 8.45 oz. | Bottle | 5 min. | 24 hrs. | -65° to 360° | 1" | Thin Liquid | 500 | 275 | Red | 91458A630 | 133.41 | |
| 271 | 0.02 oz. | One-Time-Use Capsule | 10 min. | 24 hrs. | -65° to 300° | 1" | Thin Liquid | 500 | 250 | Red | 91458A880 | 2.51 | |
| 271 | 0.34 oz. | Bottle | 10 min. | 24 hrs. | -65° to 300° | 1" | Thin Liquid | 500 | 250 | Red | 91458A160 | 16.26 | |
| 271 | 1.69 oz. | Bottle | 10 min. | 24 hrs. | -65° to 300° | 1" | Thin Liquid | 500 | 250 | Red | 91458A190 | 42.82 | |
| 271 | 8.45 oz. | Bottle | 10 min. | 24 hrs. | -65° to 300° | 1" | Thin Liquid | 500 | 250 | Red | 91458A730 | 141.33 | |
| 271 | 33.8 oz. | Bottle | 10 min. | 24 hrs. | -65° to 300° | 1" | Thin Liquid | 500 | 250 | Red | 1810A89 | 384.44 | |
| 277 | 0.34 oz. | Bottle | 60 min. | 24 hrs. | -65° to 300° | 1 1/2" | Thick Liquid | 7,000 | 280 | Red | 91458A910 | 17.21 | |
| 277 | 1.69 oz. | Bottle | 60 min. | 24 hrs. | -65° to 300° | 1 1/2" | Thick Liquid | 7,000 | 280 | Red | 91458A660 | 37.72 | |
| 277 | 8.45 oz. | Bottle | 60 min. | 24 hrs. | -65° to 300° | 1 1/2" | Thick Liquid | 7,000 | 280 | Red | 91458A780 | 114.29 | |

| High-Temperature Threadlockers | | | | | | | | | | | | | |
|--------------------------------|----------|-----------|-----------|---------|----------------|--------|--------------|--------------|--------------------------|-------|------------|----------------|--|
| High Locking Strength | | | | | | | | | | | | | |
| Mfg. PN | Pkg (oz) | container | hardening | | Temp Range (F) | max OD | consistency | Viscosity cP | break away torque in-lbs | color | McMC Cat # | 1/1/2022 price | |
| | | | begins | full | | | | | | | | | |
| 266 | 0.34 | Bottle | 10 min. | 24 hrs. | -65° to 450° | 3/4" | Thick Liquid | 3,750 | 265 | Red | 91458A570 | 518.54 | |
| 266 | 1.69 | Bottle | 10 min. | 24 hrs. | -65° to 450° | 3/4" | Thick Liquid | 3,750 | 265 | Red | 91458A580 | 45.9 | |
| 266 | 8.45 | Bottle | 10 min. | 24 hrs. | -65° to 450° | 3/4" | Thick Liquid | 3,750 | 265 | Red | 91458A590 | 171.16 | |
| 272 | 1.69 | Bottle | 30 min. | 24 hrs. | -65° to 450° | 1 1/2" | Thick Liquid | 9,500 | 200 | Red | 91458A650 | 40.42 | |
| 272 | 8.45 | Bottle | 30 min. | 24 hrs. | -65° to 450° | 1 1/2" | Thick Liquid | 9,500 | 200 | Red | 91458A890 | 133.41 | |
| 272 | 33.8 | Bottle | 30 min. | 24 hrs. | -65° to 450° | 1 1/2" | Thick Liquid | 9,500 | 200 | Red | 91458A835 | 428.14 | |

| Lubricating Threadlockers | | | | | | | | | | | | | |
|---------------------------|----------|-----------|-----------|---------|----------------|--------|--------------|--------------|--------------------------|-------|------------|----------------|--|
| High Locking Strength | | | | | | | | | | | | | |
| Mfg. PN | Pkg (oz) | container | hardening | | Temp Range (F) | max OD | consistency | Viscosity cP | break away torque in-lbs | color | McMC Cat # | 1/1/2022 price | |
| | | | begins | full | | | | | | | | | |
| 2047 | 1.69 | Bottle | 90 min. | 24 hrs. | -65° to 300° | 2" | Thick Liquid | 7,000 | 375 | Black | 91458A410 | 546.98 | |

| Quick-Set Threadlockers | | | | | | | | | | | | | |
|-------------------------|----------|-----------|-----------|---------|----------------|--------|--------------|--------------|--------------------------|-------|------------|----------------|--|
| High Locking Strength | | | | | | | | | | | | | |
| Mfg. PN | Pkg (oz) | container | hardening | | Temp Range (F) | max OD | consistency | Viscosity cP | break away torque in-lbs | color | McMC Cat # | 1/1/2022 price | |
| | | | begins | full | | | | | | | | | |
| 2760 | 0.34 | Bottle | 4 min. | 24 hrs. | -65° to 300° | 1" | Thick Liquid | 2,750 | 100 | Red | 91458A300 | \$19.00 | |
| 2760 | 1.69 | Bottle | 4 min. | 24 hrs. | -65° to 300° | 1" | Thick Liquid | 2,750 | 100 | Red | 91458A200 | 45.08 | |
| 2760 | 8.45 | Bottle | 4 min. | 24 hrs. | -65° to 300° | 1" | Thick Liquid | 2,750 | 100 | Red | 91458A400 | 160.92 | |

| Threadlocker Paste | | | | | | | | | | | | | |
|-----------------------|----------|-----------|-----------|---------|----------------|--------|-------------|--------------|--------------------------|-------|------------|----------------|--|
| High Locking Strength | | | | | | | | | | | | | |
| Mfg. PN | Pkg (oz) | container | hardening | | Temp Range (F) | max OD | consistency | Viscosity cP | break away torque in-lbs | color | McMC Cat # | 1/1/2022 price | |
| | | | begins | full | | | | | | | | | |
| 268 | 0.32 | Stick | 20 min. | 24 hrs. | -65° to 300° | 3/4" | Paste | Not Rated | 220 | Red | 1004A22 | \$17.10 | |
| 268 | 0.67 | Stick | 20 min. | 24 hrs. | -65° to 300° | 3/4" | Paste | Not Rated | 220 | Red | 1004A21 | 33.69 | |

| Wicking Threadlockers | | | | | | | | | | | | | |
|-----------------------|----------|-----------|-----------|---------|----------------|--------|-------------|--------------|--------------------------|-------|------------|----------------|--|
| High Locking Strength | | | | | | | | | | | | | |
| Mfg. PN | Pkg (oz) | container | hardening | | Temp Range (F) | max OD | consistency | Viscosity cP | break away torque in-lbs | color | McMC Cat # | 1/1/2022 price | |
| | | | begins | full | | | | | | | | | |
| 290 | 0.34 | Bottle | 20 min. | 24 hrs. | -65° to 300° | 1/2" | Thin Liquid | 40 | 90 | Green | 91458A118 | \$15.33 | |
| 290 | 1.69 | Bottle | 20 min. | 24 hrs. | -65° to 300° | 1/2" | Thin Liquid | 40 | 90 | Green | 91458A119 | 40.42 | |
| 290 | 8.45 | Bottle | 20 min. | 24 hrs. | -65° to 300° | 1/2" | Thin Liquid | 40 | 90 | Green | 91458A830 | 133.41 | |

| High-Temperature Wicking Threadlockers | | | | | | | | | | | | | |
|--|----------|-----------|-----------|---------|----------------|--------|-------------|--------------|--------------------------|-------|------------|----------------|--|
| High Locking Strength | | | | | | | | | | | | | |
| Mfg. PN | Pkg (oz) | container | hardening | | Temp Range (F) | max OD | consistency | Viscosity cP | break away torque in-lbs | color | McMC Cat # | 1/1/2022 price | |
| | | | begins | full | | | | | | | | | |
| 294 | 1.69 | Bottle | 6 min. | 24 hrs. | -65° to 450° | 1/2" | Thin Liquid | 30 | 115 | Green | 91458A950 | \$60.62 | |

| Retaining Compounds for Close-Fitting Parts | | | | | | | | | | | | | |
|---|----------|----------------------|---------|-----------|---------|----------------|--------------|--------------|--------------------------|-------|------------|----------------|--|
| High Locking Strength | | | | | | | | | | | | | |
| Mfg. PN | Pkg (oz) | container | max gap | hardening | | Temp Range (F) | consistency | Viscosity cP | break away torque in-lbs | color | McMC Cat # | 1/1/2022 price | |
| | | | | begins | full | | | | | | | | |
| 609 | 0.02 | One-Time-Use Capsule | 0.006" | 10 min. | 24 hrs. | -65° to 300° | Thin Liquid | 120 | 2,290 | Green | 91458A230 | \$2.43 | |
| 609 | 0.34 | Bottle | 0.006" | 10 min. | 24 hrs. | -65° to 300° | Thin Liquid | 120 | 2,290 | Green | 91458A210 | 15.63 | |
| 609 | 1.69 | Bottle | 0.006" | 10 min. | 24 hrs. | -65° to 300° | Thin Liquid | 120 | 2,290 | Green | 91458A220 | 41.22 | |
| 609 | 8.45 | Bottle | 0.006" | 10 min. | 24 hrs. | -65° to 300° | Thin Liquid | 120 | 2,290 | Green | 91458A740 | 136.05 | |
| 635 | 1.69 | Bottle | 0.01" | 60 min. | 24 hrs. | -65° to 300° | Thick Liquid | 2,000 | 2,900 | Green | 91458A640 | 49.75 | |
| 635 | 8.45 | Bottle | 0.01" | 60 min. | 24 hrs. | -65° to 300° | Thick Liquid | 2,000 | 2,900 | Green | 91458A670 | 172.9 | |
| 640 | 1.69 | Bottle | 0.006" | 30 min. | 24 hrs. | -65° to 400° | Thin Liquid | 600 | 3,190 | Green | 91458A690 | 45.32 | |
| 640 | 8.45 | Bottle | 0.006" | 30 min. | 24 hrs. | -65° to 400° | Thin Liquid | 600 | 3,190 | Green | 91458A680 | 171.24 | |

| Retaining Compounds for Oily Close-Fitting Parts | | | | | | | | | | | | | |
|--|----------|-----------|---------|-----------|---------|----------------|--------------|--------------|--------------------------|-------|------------|----------------|--|
| High Locking Strength | | | | | | | | | | | | | |
| Mfg. PN | Pkg (oz) | container | max gap | hardening | | Temp Range (F) | consistency | Viscosity cP | break away torque in-lbs | color | McMC Cat # | 1/1/2022 price | |
| | | | | begins | full | | | | | | | | |
| 603 | 0.34 | Bottle | 0.005" | 10 min. | 24 hrs. | -65° to 300° | Thin Liquid | 120 | 3,260 | Green | 91458A340 | \$17.18 | |
| 603 | 1.69 | Bottle | 0.005" | 10 min. | 24 hrs. | -65° to 300° | Thin Liquid | 120 | 3,260 | Green | 91458A618 | 47.5 | |
| 603 | 8.45 | Bottle | 0.005" | 10 min. | 24 hrs. | -65° to 300° | Thin Liquid | 120 | 3,260 | Green | 91458A633 | 157.31 | |
| 638 | 0.34 | Bottle | 0.01" | 4 min. | 24 hrs. | -65° to 350° | Thick Liquid | 2,500 | 3,625 | Green | 91458A433 | 19.9 | |
| 638 | 1.69 | Bottle | 0.01" | 4 min. | 24 hrs. | -65° to 350° | Thick Liquid | 2,500 | 3,625 | Green | 91458A434 | 51.37 | |
| 638 | 8.45 | Bottle | 0.01" | 4 min. | 24 hrs. | -65° to 350° | Thick Liquid | 2,500 | 3,625 | Green | 91458A435 | 169.55 | |
| 648 | 0.34 | Bottle | 0.006" | 3 min. | 24 hrs. | -65° to 350° | Thin Liquid | 500 | 3,625 | Green | 91458A801 | 19.17 | |
| 648 | 1.69 | Bottle | 0.006" | 3 min. | 24 hrs. | -65° to 350° | Thin Liquid | 500 | 3,625 | Green | 91458A802 | 49.5 | |
| 648 | 8.45 | Bottle | 0.006" | 3 min. | 24 hrs. | -65° to 350° | Thin Liquid | 500 | 3,625 | Green | 91458A803 | 163.35 | |
| 648 | 33.8 | Bottle | 0.006" | 3 min. | 24 hrs. | -65° to 350° | Thin Liquid | 500 | 3,625 | Green | 1810A231 | 441.89 | |

| Retaining Compounds for Oily Loose-Fitting Parts | | | | | | | | | | | | | |
|--|----------|----------------------|---------|-----------|---------|----------------|--------------|--------------|--------------------------|-------|------------|----------------|--|
| High Locking Strength | | | | | | | | | | | | | |
| Mfg. PN | Pkg (oz) | container | max gap | hardening | | Temp Range (F) | consistency | Viscosity cP | break away torque in-lbs | color | McMC Cat # | 1/1/2022 price | |
| | | | | begins | full | | | | | | | | |
| 680 | 0.02 | One-Time-Use Capsule | 0.015" | 10 min. | 24 hrs. | -65° to 300° | Thick Liquid | 1,250 | 2,800 | Green | 91458A121 | \$2.27 | |
| 680 | 0.34 | Bottle | 0.015" | 10 min. | 24 hrs. | -65° to 300° | Thick Liquid | 1,250 | 2,800 | Green | 91458A122 | 18.2 | |
| 680 | 1.69 | Bottle | 0.015" | 10 min. | 24 hrs. | -65° to 300° | Thick Liquid | 1,250 | 2,800 | Green | 91458A123 | 46.96 | |
| 680 | 8.45 | Bottle | 0.015" | 10 min. | 24 hrs. | -65° to 300° | Thick Liquid | 1,250 | 2,800 | Green | 91458A330 | 154.94 | |
| 680 | 33.8 | Bottle | 0.015" | 10 min. | 24 hrs. | -65° to 300° | Thick Liquid | 1,250 | 2,800 | Green | 1810A43 | 454.3 | |